

TAPPING SCREWS Selector Guide

Inch

Guide de sélection des VIS AUTOTARAUDEUSES

Pouce

KIND OF MATERIAL	THREAD-FORMING				THREAD-ROLLING	THREAD-CUTTING					SELF DRILLING
	Type A and AB	Type B (Z)	Type C	Type U		Type F	Type BF	Type 1	Type 23	Type 25	TEKS®
	A AB	B	C	U		F	BF	D	T	BT	
ASME B18.6.3 SHEET METAL .015" to .050" thick <i>(Steel, Brass, Aluminum, Monel, etc.)</i>											
SHEET STAINLESS STEEL .015" to .050" thick											
SHEET METAL .050" to .200" thick <i>(Steel, Brass, Aluminum, etc.)</i>											
STRUCTURAL STEEL .200" to 1/2" thick											
CASTINGS <i>(Aluminum, Magnesium, Zinc, Brass, Bronze, etc.)</i>											
CASTINGS <i>(Grey Iron, Malleable Iron, Steel, etc.)</i>											
FORGINGS <i>(Steel, Brass, Bronze, etc.)</i>											
P L A S T I C PLYWOOD, Resin Impregnated and Natural Woods											
FIBERGLAS, etc.											
PHENOL FORMALDEHYDE, Molded, Cast & Laminated											
UREA FORMALDEHYDE and MELAMINE FORMALDEHYDE Molded											
CELLULOSE ACETATES and NITRATES											
Acrylic and Styrene - Molded											
NYLON and ACETEL, Molded											
POLYCARBONATE and A.B.S. Molded											

TYPE DESIGNATIONS FOR TAPPING AND METALLIC DRIVE SCREWS

Thread-Forming

Type	Manuf.	ASME B18.6.3	Notes
	A	A	Being replaced by Type AB
	AB	AB	Type B with Gimlet Point
	B	B	
	BP	BP	Type B Thread with a Pointed Pilot
	C	C	
	SWAGE-FORM	SW	
	U	U	

Type	Manuf.	ASME B18.6.3	Notes
	F	F	Thread-Cutting
	BF	BF	
	1	D	
	23	T	
	25	BT	
	InFast	none	Self-Drilling
	Teks	none	
	TRS	TRS	Thread-Rolling

Note: We reserve the option to supply Type A Thread, wherever Type AB is shown in this catalog.

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