


British Taps & Dies / British Thread Fastener Tools

Inch and Metric

Tarauds et matrices / Outils de fixation de filetage britanniques

Pouce et Métrique


DOUBLE BOX BRITISH WRENCH
with deep offset



PKG QTY. 1

SPAENAUR No.	WHITWORTH SIZE	LENGTH (mm)
876-1071	1/8" x 3/16"	195
876-1072	3/16" x 1/4"	210
876-1073	1/4" x 5/16"	225
876-1074	3/8" x 7/16"	285
876-1075	7/16" x 1/2"	305
876-1076	1/2" x 9/16"	325
876-1078	9/16" x 5/8"	345
876-1079	5/8" x 3/4"	370
876-1080	11/16" x 13/16"	400
876-1082	1-1/8" x 1-1/4"	535

DOUBLE OPEN-END WRENCH



PKG QTY. 1

SPAENAUR No.	WHITWORTH SIZE	LENGTH (mm)
876-1036	1/8" x 3/16"	157
876-1037	3/16" x 1/4"	172
876-1038	1/4" x 5/16"	190
876-1039	5/16" x 3/8"	205
876-1040	3/8" x 7/16"	236
876-1041	7/16" x 1/2"	250
876-1042	1/2" x 9/16"	266
876-1043	9/16" x 5/8"	280
876-1044	5/8" x 3/4"	302
876-1045	3/4" x 7/8"	328
876-1047	7/8" x 1"	360

BRITISH SOCKET DRIVERS

1/4" DRIVE 6 POINT

Chrome Plated Vanadium Steel

SPAENAUR No.	WHITWORTH SIZE
876-1093	7 BA
876-1092	6 BA
876-1091	5 BA
876-1090	4 BA
876-1089	3 BA
876-1087	1 BA
876-1086	0 BA

COMBINATION BOX AND OPEN-END BRITISH WRENCH



PKG QTY. 1

SPAENAUR No.	WHITWORTH SIZE	LENGTH (mm)
876-1049	1/8"	138
876-1050	3/16"	158
876-1051	1/4"	185
876-1052	5/16"	210
876-1053	3/8"	245
876-1054	7/16"	280
876-1055	1/2"	305
876-1056	9/16"	340
876-1057	5/8"	370
876-1058	11/16"	390
876-1059	3/4"	412

1/2" DRIVE 12 POINT

Chrome Plated Vanadium Steel

SPAENAUR No.	WHITWORTH SIZE
876-1095	3/16"
876-1096	1/4"
876-1097	5/16"
876-1098	3/8"
876-1099	7/16"
876-1100	1/2"
876-1101	9/16"
876-1102	5/8"
876-1103	11/16"
876-1104	3/4"

BRITISH TAPS AND DIES
HIGH SPEED STEEL (HSS)


TAPS - HAND OR MACHINE CLASS 2

SPIRAL FLUTE TAP




STRAIGHT FLUTE TAP


No. 1 STARTING TAP



No. 2 MIDDLE TAP



No. 3 FINISHING TAP



Note: Taps No. 1, No. 2 & No. 3 are commonly referred to as TAPER, PLUG AND BOTTOMING TAPS

See pages P50 to P73 for more Taps & Dies.



ORDER BY SPAENAUR NUMBERS LISTED BELOW

NOMINAL DIAMETER	THREADS		#1 STARTING TAP	#2 MIDDLE TAP	#3 FINISHING TAP	SPIRAL TAP	SQUARE A/F	LENGTH OF THREAD	OVERALL LENGTH	SPLIT ROUND DIES	
	BSW	BSF								DIES	DIE O.D.
1/8"	40	—	874-297	—	874-298	874-1590	2.50 mm	11 mm	48 mm	878-006	13/16"
5/32"	32	—	—	—	—	874-1591	3.15 mm	13 mm	53 mm	—	—
3/16"	24	—	874-095	874-096	874-097	874-1592	4.00 mm	16 mm	58 mm	878-007	13/16"
1/4"	—	26	874-383	—	874-284	—	5.00 mm	19 mm	66 mm	878-K11-1P	1"
1/4"	—	20	874-390	874-399	874-391	874-1593	5.00 mm	19 mm	66 mm	878-008	1"
5/16"	—	22	874-385	—	874-286	—	6.30 mm	22 mm	72 mm	878-K18-1M	1"
5/16"	18	—	874-392	874-389	874-393	874-1594	6.30 mm	22 mm	72 mm	878-009	1"
3/8"	—	20	874-384	—	874-288	—	8.00 mm	24 mm	80 mm	878-003	1"
3/8"	16	—	874-394	874-388	874-395	874-1595	8.00 mm	24 mm	80 mm	878-010	1"
7/16"	—	18	874-289	—	874-290	—	6.30 mm	25 mm	85 mm	878-004	1-5/16"
7/16"	14	—	874-396	874-379	874-397	—	6.30 mm	25 mm	85 mm	878-011	1-5/16"
1/2"	—	16	874-381	—	874-382	—	7.50 mm	29 mm	89 mm	878-K13-1C	1-5/16"
1/2"	12	—	874-398	874-299	874-006	874-1596	7.50 mm	29 mm	89 mm	878-K04-1K	1-5/16"
5/8"	11	—	874-453	874-461	874-454	874-1597	10.00 mm	32 mm	102 mm	878-013	2"
3/4"	10	—	874-455	874-462	874-456	874-1598	11.20 mm	37 mm	112 mm	878-014	2"
7/8"	9	—	874-457	874-463	874-458	—	12.50 mm	38 mm	118 mm	878-015	2"
1"	8	—	874-459	874-464	874-460	874-1599	14.00 mm	45 mm	130 mm	878-016	2"