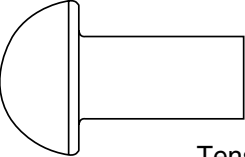
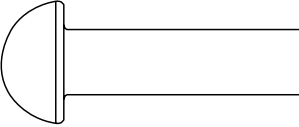


Inch

Solid Rivets / Rivet Installation Tools

Pouce

Rivets solide/ Outils d'installation de rivets

<div style="display: flex; justify-content: space-between; align-items: center;">  <div style="text-align: center;"> <h2 style="margin: 0;">BUTTON HEAD RIVETS</h2> <h3 style="margin: 0;">STEEL - PLAIN FINISH</h3> <p style="margin: 0;">Dimensions are to ASME/ANSI B18.1.2, 1972 (R 1983). Tensile strength: 52,000 to 62,000 P.S.I. Annealed, for cold driving.</p> </div>  </div>												
Dia.	Length (Inches)	SPAENAUR No.	PKG QTY.	Dia.	Length (Inches)	SPAENAUR No.	PKG QTY.	Dia.	Length (Inches)	SPAENAUR No.	PKG QTY.	
1/2"	1-1/4	291-F20-1N	50	3/4"	1-3/4	RVT-191	25	7/8"	3-1/2	RVT-214	20	
	1-1/2	RVT-176	50		2	RVT-193	25		3-3/4	RVT-215	20	
	1-3/4	RVT-177A	50		2-3/8	RVT-195	25		4	RVT-216	20	
	2	RVT-178	50		2-3/4	RVT-198	25		4-1/4	RVT-217	20	
	2-1/2	RVT-179	50		3-1/4	RVT-200	25		4-1/2	RVT-218	20	
5/8"	1-1/4	RVT-180A	50	7/8"	4	RVT-202	20	1"	2-1/2	RVT-221	20	
	1-1/2	RVT-181	50		cont'd.	4-1/2	RVT-203		20	3	RVT-223	20
	1-3/4	RVT-182	50			2	RVT-205		25	3-1/2	RVT-224	20
	1-7/8	RVT-183	50	2-1/2		RVT-208	25	4-1/2	4	RVT-225	10	
	2	RVT-184	50	2-3/4		RVT-210	25		4-1/2	RVT-226	10	
	2-1/8	RVT-185	50	2-7/8	RVT-211	25						
	2-1/4	RVT-186	50	3	RVT-212	20						
	3-1/2	RVT-189	25	3-1/4	RVT-213	20						
	4	RVT-190A	25									
	UNANNEALED				3/4"	2-1/4	291-F08-1K	25	"HOW TO MEASURE RIVET LENGTHS" See page E4.			
1/2"	1	291-F18-1N	50	2-1/2		291-F11-1W	25					
5/8"	2-1/2	291-F12-1M	50	3		291-F16-1Y	25					
	3	291-F23-1W	25	3-1/2		291-F02-1A	25					
3/4"	1-7/8	291-F10-1K	25	3-1/2	291-F04-2Y	20						

Straight Type for Solid Rivets

Tool Grade Steel
Heat Treated

Rivet Dia.	Length "L"	SPAENAUR No.	PKG QTY.
Round Cupping			
1/8"	3-1/2"	876-1762	1
3/16"	3-1/2"	876-1763	1
1/4"	3-1/2"	876-1764	1
Flat Cupping			
1/8"	3-1/2"	876-1767	1
3/16"	3-1/2"	876-1768	1
1/4"	3-1/2"	876-1769	1

Straight Type for Flaring Tubular Rivets

1/8"	3-1/2"	876-1779	1
3/16"	3-1/2"	876-1780	1
1/4"	3-1/2"	876-1781	1

Straight Bell Type for Solid Rivets

Round Cupping			
5/16"	3-1/2"	876-1765	1
3/8"	3-1/2"	876-1766	1
3/8"	3-1/2"	*876-1866	1
Flat Cupping			
5/16"	3-1/2"	876-1770	1

Rivet Sets for Pneumatic Riveting Hammers

with .401" Dia. Shank

(*with .498" Dia. Shank)

Select desired Rivet Set by rivet diameter and desired Cupping Style.



Also available for Brazier, Button and Universal style.



Inch

Semi-Tubular Rivets / Rivet Installation Tools

Pouce

Rivets semi-tubulaires / Outils d'installation de rivets

Continued from Previous Page					PKG QTY. 100				
SPAENAUR No.	Dia. x Lgth.	Head Style	Head Dia.	Finish	SPAENAUR No.	Dia. x Lgth.	Head Style	Head Dia.	Finish
Wafer Head					Self-Piercing				
292-455	1/4" x 1"	Wafer	3/4"	Zinc	292-458	5/32" x 3/16"	Flat	5/16"	Nickel
					292-459	5/32" x 1/4"	Oval	5/16"	Nickel

Steel Tubular Rivet Finish - Legend					
Ant.Br. Antique Brass	Blk.Ox. Black Oxide	Gy.Jp.H. Grey Japanned Head	ZD-C Zinc Di-chromate		
Ant.Cu. Antique Copper	Blu.Jp.H. Blue Japanned Head	Park. Parkerize	ZD-CY Zinc Di-chromate Yellow		
Blk.Jp. Black Japanned	Br.Jp.H. Brown Japanned Head	Wh.Jp. White Japanned			
Blk.Jp.H. Black Japanned Head	Gn.Jp.H. Green Japanned Head	Wh.Jp.H. White Japanned Head			

430 Stainless Steel Tubular Rivets

Oval Head Style

PKG QTY. 100
(Except 294-019 PKG QTY. 50)

SPAENAUR No.	Dia. x Lgth.	Head Style	Head Dia.	SPAENAUR No.	Dia. x Lgth.	Head Style	Head Dia.
294-003	3/32" x 7/64"	Oval	3/16"	294-011	1/8" x 1/4"	Oval	7/32"
294-004	3/32" x 1/8"	Oval	3/16"	294-012	1/8" x 5/16"	Oval	7/32"
294-005	3/32" x 5/32"	Oval	3/16"	294-013	1/8" x 9/16"	Oval	7/32"
294-006	3/32" x 11/64"	Oval	3/16"	294-014	9/64" x 5/32"	Oval	15/64"
294-007	1/8" x 7/64"	Oval	7/32"	294-015	9/64" x 9/32"	Oval	15/64"
*294-W02-1C	1/8" x 1/8"	Oval	7/32"	294-016	9/64" x 3/16"	Oval	5/16"
294-008	1/8" x 1/8"	Oval	7/32"	294-017	3/16" x 3/16"	Oval	3/8"
294-W03-1C	1/8" x 3/16"	Oval	7/32"	294-018	3/16" x 3/8"	Oval	3/8"
* 302 Stainless Steel				294-022	1/4" x 1-1/8"	Oval	7/16"
				294-019	1/4" x 1-3/8"	Oval	7/16"

HAND SETTING TOOL

HARDENED STEEL with Knurled Finish
For Tubular and Shallow Tubular Rivets

PKG QTY. 1

SPAENAUR No.	For Rivet Dia.
876-004	1/16"
876-005	3/32"
876-001	1/8"
876-546	9/64" and 5/32"
876-547	3/16"
876-006	7/32"
876-548	1/4"

WAFER HEAD - SHALLOW TUBULAR

SNOW TRACK RIVETS

Annealed Steel - Zinc Chromated

PKG QTY. 100

SPAENAUR No.	Dia.	Lgth. Under Head	Head
RVT-170	1/4"	7/16"	3/4" X 1/16"

CATALOG 14 SPAENAUR