

Inch

Files

Pouce

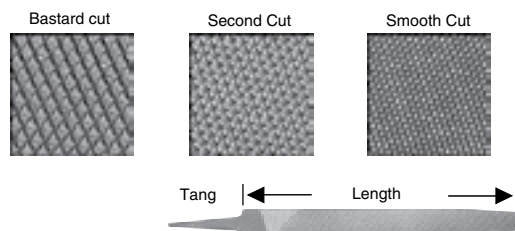
Limes

DESCRIPTION:

BASTARD CUT - the standard cut used for shaping and dressing steels and castings.

SECOND CUT - for hard metals.

SMOOTH CUT - for hard metals and for use as a finishing file.



The file length is the measurement from point to shoulder, exclusive of the tang.

STYLE	ORDER BY SPAENAUR NUMBER LISTED BELOW					
	LENGTH					
	4"	6"	8"	10"	12"	14"

HALF ROUND - For filing both flat and concave surfaces. Slightly tapered in width and thickness.

BASTARD	—	876-1492	876-1493	876-1494	876-1495	—
SECOND CUT	—	876-1497	876-1498	876-1499	876-1500	—
SMOOTH	—	876-1502	876-1503	876-1504	876-1505	—



PKG QTY. 1

ROUND - For circular openings and concave surfaces. Tapers slightly to point.

BASTARD	—	876-1433	876-1434	876-1435	876-1436	—
SECOND CUT	—	876-1439	876-1440	876-1441	876-1442	—
SMOOTH	—	876-1444	876-1445	876-1446	—	—



PKG QTY. 1

FLAT - Taper in width. Cut on both sides and edges.

BASTARD	—	876-1449	876-1450	876-1451	876-1452	—
SECOND CUT	—	876-1455	876-1456	876-1457	876-1458	—
SMOOTH	—	—	—	—	876-F45-1K	—



PKG QTY. 1

SQUARE - For slots and keyways. Tapers slightly to point and double cut on all four sides.

BASTARD	—	876-1465	876-1466	876-1467	876-1468	—
SECOND CUT	—	876-1470	876-1471	876-1472	876-1473	—
SMOOTH	—	—	876-1476	876-1477	876-1478	—



PKG QTY. 1

THREE-SQUARE - For filing out sharp corners and internal angles. Double cut on all three sides. Tapers slightly toward point.

BASTARD	—	876-1480	876-1481	876-1482	876-1483	—
SECOND CUT	—	876-1484	876-1485	876-1486	876-1487	—
SMOOTH	—	876-1488	876-1489	876-1490	876-1491	—



PKG QTY. 1

For Surface Shaping Tools and files, see page P118.

Files & Handles

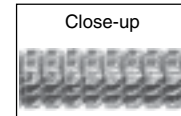
Inch and **Metric**

Limes et Poignées

Pouce et **Métrique**

THREAD RESTORING FILES

Restores damaged or clogged threads in a jiffy.



Type	SPAENAUR No.	PITCH / T.P.I.
INCH	874-1657	11 / 12 / 13 / 14 / 16 / 18 / 20 / 24 TPI
METRIC	874-T02-1C	0.75 / 1 / 1.25 / 1.5 / 1.75 / 2 / 2.5 / 3 mm Pitch

PKG QTY. 1

FILE HANDLES - WOODEN

SPAENAUR No.	Handle Number	For File Length
877-474	No. 2	4"
877-475	No. 3	5"
877-476	No. 4	6"
877-477	No. 5	8"
877-478	No. 6	10"
877-480	No. 8	14"

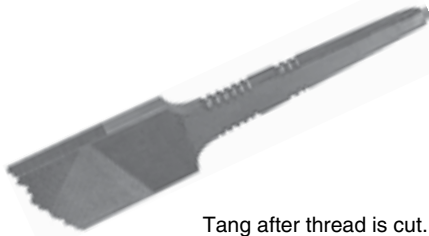
Heavy steel ferrule compressing die in place.

Combination die properly spaced holds tang firmly in hollow bore.

Moisture absorbing hardwood handle.

Special tempered hexagonal steel die with sharp V thread.

PKG QTY. 1



Tang after thread is cut.

NEW



See Page P146 for Continental Abrasives Cutting & Grinding Wheels



T27 DEPRESSED CENTER GRINDING WHEEL



T27 DEPRESSED CENTER GRINDING WHEEL - FLANGED

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