

Metric

Precisions - Countersinks / Milling Cutters

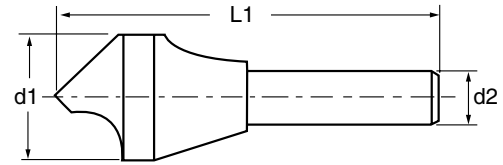
Métrique

Fraises de précision / Fraises à fileter



### Slotted Taper and Deburring 90° Countersinks

HSS-E (Co 5)



PKG QTY. 1

- Chatter-free
- Burr-free
- High grade finish
- Suitable for most cuttable materials

SPAENAUR No.	Nominal Dia. (mm)	Countersink Range (mm)	Head Dia. d1 (mm)	Shank Dia. d2 (mm)	Length L1 (mm)
874-001	2/5	2 - 5	10	6	45
874-002	5/10	5 - 10	14	8	48
874-003	10/15	10 - 15	21	10	65
874-004	15/20	15 - 20	28	12	85
874-005	20/25	20 - 25	35	15	102
874-098	25/30	25 - 30	44	15	115
874-285	30/35	30 - 35	48	15	127
874-287	35/40	35 - 40	53	15	136
874-293	40/50	40 - 50	64	18	166

874-294 Set of Countersinks - Tape and deburring countersink set with cutting paste ranges 2/5 to 15/20 (4 pcs) high speed steel (Co 5) in steel case.

### METRIC SLOT CUTTER, SHORT SERIES With Parallel Shank Centre Cutting

**DIN 327**

High Speed Steel

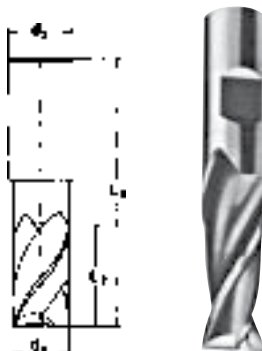
Range of Application:  
ANS-quality

Right Hand Cutting - Right Hand Spiral - 2 Flute

Recommended for milling in material of medium and high tensile strength up to **1.200 N/mm<sup>2</sup>**

Vertical cutting to full depth and horizontal cutting with exact tolerances.

Form D



SPAENAUR No.	d1 mm	L1 mm	L2 mm	d2 mm	Helix mm	Form
874-1068	2.5	49	5	6	14.0	D
874-1070	4.0	51	7	6	22.4	D
874-1071	6.0	52	8	6	35.5	D
874-1072	8.0	61	11	10	45.0	D
874-1073	10.0	63	13	10	56.0	D
874-1074	12.0	73	16	12	71.0	D
874-1075	14.0	73	16	12	80.0	D
874-1076	15.0	73	16	12	80.0	D
874-1077	16.0	79	19	16	90.0	D

All Slot Drills - PKG QTY. 1