

# HeliCoil® Repair Inserts / Installation Tools

Inch

## Inserts pour réparation HeliCoil<sup>MD</sup> / Outils d'installation

Pouce

### HeliCoil® ASSORTIMENT 805-545

**INCH COARSE (U.N.C.) AND FINE (U.N.F)  
REPAIR INSERT ASSORTMENT**

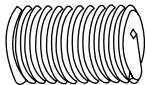
**24 SIZES - 174 PIECES**

4 U.N.C. Sizes — 87 Inserts. (2-56, 4-40, 6-32 and 8-32)  
4 U.N.F. Sizes— 87 Inserts. (3-56, 4-48, 6-40 and 8-36)  
Plus 8 Taps and 8 Installation Tools.

Furnished in REGULAR SIZE Steel drawer. Drawer will fit into Slide Racks shown on page A2



Shipping Weight: **2.5 kg** (5.52 lbs)



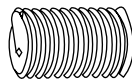
Name	Spaenaur No.	Thread Size	Qty.	Page
HeliCoil Industrial Screw Threaded Insert Tap Plug	874-034	#2-56	1	C209
	874-030	#3-48		
	874-032	#5-40		
	874-010	#8-32		
HeliCoil Industrial Screw Threaded Insert 304 Stainless Steel	874-046	#10-24	25	C211
	627-051	#2-56		
	627-150	#3-56		
	627-061	#4-40		
	627-155	#4-48		
	627-071	#6-32		
HeliCoil Threaded Insert Tap Finishing Plug For Aluminum or Steel	627-160	#6-40	12	C211
	627-850	#8-32		
HeliCoil Installation Tool	627-165	#8-36	1	C208
	874-196	#3-56		
	874-197	#4-48		
	874-198	#6-40		
HeliCoil Installation Tool	874-199	#8-36	1	C208
	876-650	#2-56		
	876-655	#3-56		
	876-652	#4-40		
	876-656	#4-48		
	876-654	#6-32		
	876-657	#6-40		C208
	876-658	#8-36		C208

### HeliCoil® ASSORTIMENT 805-463A

**Inch Coarse (U.N.C.)**

24 sizes - 88 only HeliCoil Inserts

Shipping Weight **3.18 kg** (7 lbs.)



Name	Spaenaur No.	Thread Size	Qty.	Page
HeliCoil Industrial Screw Threaded Insert 304 Stainless Steel	627-851	#10-24	12	C209
	627-853	1/4"-20		
	627-854	5/16"-18		
	627-855	3/8"-16		
	627-856	7/16"-14		
	627-857	1/2"-13		
HeliCoil Threaded Insert Tap Finishing Plug For Aluminum or Steel	627-859	5/8"-11	10	C210
	627-860	3/4"-10		
	874-011	#8-32		
	874-013	1/4"-20		
HeliCoil Installation Tool	874-014	5/16"-18	1	C208
	874-015	3/8"-16		
	874-016	7/16"-14		
	874-017	1/2"-13		
	874-019	5/8"-11		
	874-020	3/4"-10		
HeliCoil Installation Tool	874-021	3/4"-10	1	C209
	876-030	#10-24		
	876-032	1/4"-20		
	876-033	5/16"-18		
	876-685	3/8"-16		
	876-035	7/16"-14		
	876-036	1/2"-13		
	876-038	5/8"-11		
	876-039	3/4"-10		C208

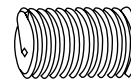
### HeliCoil® ASSORTIMENT 805-464

**Inch Fine (U.N.F.)**

304 Stainless Steel

24 sizes - 88 only HeliCoil Inserts

Shipping Weight **3.5 kg** (7.75 lbs.)



Name	Spaenaur No.	Thread Size	Qty.	Page
HeliCoil Industrial Screw Threaded Insert 304 Stainless Steel	627-867	#10-32	12	C211
	627-868	1/4"-28		
	627-869	5/16"-24		
	627-870	3/8"-24		
	627-871	7/16"-20		
	627-872	1/2"-20		
	627-874	5/8"-18		
	627-875	3/4"-16		
HeliCoil Threaded Insert Tap Finishing Plug For Aluminum or Steel	874-070	#10-32	10	C212
	874-071	1/4"-28		
	874-072	5/16"-24		
	874-073	3/8"-24		
	874-074	7/16"-20		
	874-075	1/2"-20		
HeliCoil Installation Tool	874-077	5/8"-18	1	C211
	874-078	3/4"-16		
	876-070	#10-32		
	876-071	1/4"-28		
	876-072	5/16"-24		
	876-073	3/8"-24		
	876-074	7/16"-20		
	876-075	1/2"-20		
	876-077	5/8"-18		C212
	876-078	3/4"-16		C208

Regular Size Drawer: 13-3/8" x 9-1/4" x 2". Grey Enamelled Drawer fits the Slide Racks shown on page A2  
Inside lid label shows Part Nos. for ordering refills, installation instructions, etc.

Inch and Metric

Pouce et Métrique

HeliCoil® Repair Inserts / Installation Tools

Inserts pour réparation HeliCoil<sup>MD</sup> / Outils d'installation

# HeliCoil<sup>®</sup> METRIC ASSORTMENTS



**ASSORTMENT**  
**ASSORTIMENT** 805-465

## METRIC COARSE AND FINE 304 Stainless Steel

Contains: 108 Pieces - 22 Sizes (M5 to M12 sizes) Plus 7 Taps and 7 Installation Tools. Complete with installation instructions

Shipping Weight **2.6 kg** (5.75 lbs.)

Name	Spaenaur No.	Thread Size	Overall Length	Compatible Drill Size	Qty.	Page	
304 Stainless Steel Industrial Screw Threaded	627-920	M5 x 0.80	7.5mm	5.20mm	12	C213	
	627-B98-1Y	M6 x 1.00	9.0mm	6.25mm			
	627-931	M8 x 1.00	8.0mm	8.25mm			
	627-924	M8 x 1.25	12.0mm	8.30mm		10.25mm	C215
	627-327	M10 x 1.25	15.0mm	10.50mm			C216
	627-325	M10 x 1.25					
	627-925	M10 x 1.50	10.50mm	10.50mm		C213	
627-926	M12 x 1.75	18.0mm	12.50mm		10		
Name	Spaenaur No.	Thread Size	Width A/F	Compatible Drill Size	Qty.	Page	
Tap Finishing Plug For Aluminum / Steel	874-520	M5 x 0.80	4.95mm	5.30mm	1	C213	
	874-521	M6 x 1.00	6.14mm	6.30mm			
	874-570	M8 x 1.00	7.36mm	8.30mm			
	874-524	M8 x 1.25		8.40mm			
	874-571	M10 x 1.25	7.08mm	10.25mm		C216	
	874-525	M10 x 1.50		10.50mm			
	874-526	M12 x 1.75	8.33mm	12.50mm		C213	
	Name	Spaenaur No.	Thread Size				Qty.
Installation Tool	877-000	M5 x 0.80			1	C208	
	877-001	M6 x 1.00					
	877-011	M8 x 1.00				C208	
	877-004	M8 x 1.25				C215	
	877-012	M10 x 1.25				C208	
	877-005	M10 x 1.50				C215	
	877-006	M12 x 1.75				C208	



**ASSORTMENT**  
**ASSORTIMENT** 805-466

## METRIC SPARK PLUG SERIES 304 Stainless Steel

Contains: 10 sizes - 60 Inserts Plus 5 Taps and 5 Installation Tools

Shipping Weight **5.67 kg** (12-1/2 lbs.)

Name	Spaenaur No.	Thread Size	Overall Length	Qty.	Page
HeliCoil Industrial Screw Threaded Insert Plug Tap For Steel	627-883	7/8"-18	5/8"	6	C214
	627-938	M10 x 1.00	1/2"		
	627-939	M12 x 1.25	3/4"		
	627-940	M14 x 1.25	3/8"		
	627-941		7/16"		
	627-942	M18 x 1.50	0.472"		
	627-945		1/2"		
	627-943	3/4"	C214		
627-944	1/2"	C215			
Name	Spaenaur No.	Thread Size		Qty.	Page
Hand Tool Spark Plug Series Inch and Metric	876-086	7/8"-18		1	C214
	874-086				
	874-531	M10 x 1.0			
	877-017				
	874-532	M12 x 1.25			
	877-018				
	874-533	M14 x 1.25			
	877-019				
	874-536	M18 x 1.50			
877-020			C214		