

B

PLASTIKIT «PLASTIKIT» A-5

Pan Slot Head TYPE AB TAPPING SCREWS STEEL, Zinc Plated

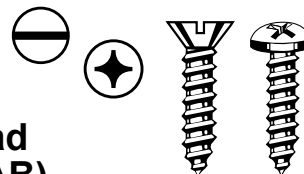
20 SIZES - 140 PIECES



Shipping weight **0.34 kg** (0.75 lbs.)

ASSORTMENT ASSORTIMENT B-573

SPECIAL ASSORTMENT Slotted & Phillips Pan Head TAPPING SCREWS (Type AB)



ALL SCREWS ZINC PLATED

36 SIZES - 1000 PIECES



16-1/16" x 11-1/2" x 1-3/4"
Excellent "General Purpose" kit. Red enamelled STEEL box. 12 SCOOPED bins, 24 regular bins.

Shipping weight: **5.33 kg** (11-3/4 lbs.)



For the complete assortment contents turn to A35

Slotted Pan, Oval, & Flat Head TAPPING SCREWS (Type AB)
ALL SCREWS NICKEL OR ZINC PLATED



ASSORTMENT ASSORTIMENT 1268R

SPECIAL ASSORTMENT
36 Sizes
1025 Pieces



16-1/4" x 11-3/4" x 2"
Red enamelled metal box. Hinged lid, 12 SCOOPED bins, 24 regular bins & dividers.
Shipping weight: **5.22 kg** (11-1/2 lbs.)

ASSORTMENT ASSORTIMENT 1268M

REGULAR ASSORTMENT
36 Sizes
995 Pieces



13-3/8" x 9-1/4" x 2"
Grey enamelled metal box. Hinged lid, SCOOPED bins & dividers.
Shipping weight: **4.08 kg** (9 lbs.)



For the complete assortment contents turn to A36

Inch

Pouce



Tapping Screws - Slot Drive

Vis autotaraudeuses – prise fendue

Hardened
STEEL



Inch Sizes

FINISHES: ALL OVAL HEADS - NICKEL PLATED
ALL OTHERS ZINC PLATED

STYLE: Type AB ("B" fine thread with "A" sharp point) is now standard.
We will furnish Type A as shown until all stock of same is exhausted.

PACKING: Contact Sales Desk For Package Quantities

ORDER: By **SPAENAUR** NUMBERS from the following Master Charts.



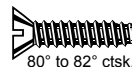
Type AB
thread

Made to
ASME B18.6.3

B

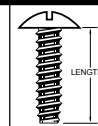
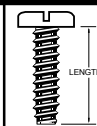
Inch Sizes (Approx. Metric mm equivalent shown in brackets.)				Inch Sizes (Approx. Metric mm equivalent shown in brackets.)								
DIA.	L.	OV	FL	PAN	DIA.	L.	OV	RO	FL	PAN	TR	
2 (2.2 mm)	3/16			ST-139	10 (4.8 mm)	3/8				43-101		
	1/4			ST-196		1/2		83-102		43-102	ST-106	
4 (2.9 mm)	1/4			ST-24		3/4	52-104			43-104		
	3/8			43-41		7/8				43-105		
	1/2		ST-134	43-42		1		83-106	63-106	43-106		
	5/8			ST-140	1-1/4				43-108			
6 (3.5 mm)	3/4			ST-141	12 (5.5 mm)	1/2				43-122		
	1			520-B02-1M		14 (6.3 mm)						
	1/4			43-60			1/2				43-142	
	3/8		63-61	43-61			5/8				43-143	
	1/2			43-62			3/4				43-144	
	5/8		63-63	43-63			1				43-146	
3/4	52-64	ST-188	43-64									
8 (4.2 mm)	7/8			ST-143								
	1			43-66								
	1-1/4			ST-135								
	3/8			43-81								
	1/2			43-82								
	3/4	52-84		43-84								
1	52-86	B-889	43-86									
1-1/4			43-88									
1-1/2			43-89									
2			ST-144									

Hardened
STEEL
Inch Sizes



TYPE B SLOT DRIVE

Inch Sizes
(Approx. Metric mm equivalent shown in brackets.)



FINISHES: ALL OVAL HEADS - NICKEL PLATED
ALL OTHERS ZINC PLATED

PACKING: Contact Sales Desk For Package Quantities

ORDER: By **SPAENAUR** NUMBERS from the following Master Chart.

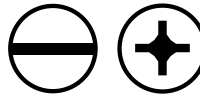
Made to
ASME B18.6.4

DIA.	L.	PAN	TRUSS
2 (2.2 mm)	1/4	ST-323B	
	1/2	520-570	
4 (2.9 mm)	1/4	ST-466B	
	3/8		520-B01-1W
6 (3.5 mm)	1/4	ST-684B	
8 (4.2 mm)	3/8	520-B03-1X	
	1	520-572	
10 (4.8 mm)	3/8	ST-159B	
	1	520-566	

See page R12 for Technical Information relating to Tapping Screws

Tapping Screws - Slot Drive

Vis autotaraudeuses – prise fendue



Inch

Pouce

18-8 STAINLESS STEEL INCH Sizes

TYPE "AB"

Note: *Type AB will be supplied when Type A stocks are depleted.

B



Type "A" illustrated

***STYLE:** Type AB ("B" fine thread with "A" sharp point) is now standard. We will furnish Type A as shown until all stock of same is exhausted.

PACKING: PKG QTY.100 (PER SIZE)

Head/Body & Slot Dimensions to ASME B18.6.4

Inch Sizes (Approx. Metric mm equivalent shown in Brackets)		Type "A" illustrated					Inch Sizes (Approx. Metric mm equivalent shown in Brackets)		Type "A" illustrated				
DIA.	L.	OVAL	ROUND	FLAT	PAN	TRUSS	DIA.	L.	OVAL	ROUND	FLAT	PAN	
4 (2.9 mm)	1/4				ST-2030		10 (4.8 mm)	3/8				ST-2070	
	3/8	ST-2034		ST-2032	ST-2033			1/2		ST-2071	521-058	ST-2072	
	1/2	ST-2036			ST-2035			5/8				ST-2074	
	3/4				ST-2038			3/4		ST-2075	521-A06-1K	ST-2076	
6 (3.5 mm)	1/4				ST-2039		12 (5.5 mm)	1			ST-2077	ST-2079	
	3/8	ST-2130	ST-2040	ST-2129	ST-2042	521-A05-1T		1-1/4	521-060	ST-2096	ST-2095	521-A01-1P	
	1/2	ST-2131		521-A03-1C	ST-2045			1-1/2	521-064		ST-2100	521-057	
	5/8			ST-2132	ST-2046		14 (6.3 mm)	1/2				ST-2081	
	3/4	ST-2059	ST-2047	ST-2133	ST-2048			3/4				ST-2082	
	1			521-059	ST-2049			1		ST-2094		521-A04-1N	
7 (3.9 mm)	1-1/2				521-062		14 (6.3 mm)	3/4		ST-2092		ST-2084	
	3/8				ST-2052			1				ST-2099	
	1/2				ST-2054								
	3/4				ST-2055								
	1				ST-2056								
8 (4.2 mm)	3/8		ST-2057		ST-2058	ST-2016	See page R12 for Technical Information relating to Tapping Screws						
	1/2	ST-2062			ST-2061	ST-2104							
	5/8	ST-2065	ST-2063	521-A02-1Y	ST-2064								
	3/4	521-061		ST-2066	ST-2068	ST-2014							
	1		ST-2093	ST-2015	ST-2004	521-A07-1W							
1-1/4			521-063	ST-2098									

ASSORTMENT 805-526

TYPE "AB"



18-8 Stainless Steel TAPPING SCREWS
36 SIZES - 1,000 PIECES

Furnished in a REGULAR SIZE drawer, with lid and scooped bin. Fits the slide racks shown on Page A2

Shipping Weight: **3.40 kg** (7-1/2 lbs.)

ASSORTMENT B-570B

TYPE "AB"



PHILLIPS DRIVE (Oval, Pan and Flat Head) Steel, Nickel Plated (Or Zinc) TAPPING SCREWS
36 SIZES - 1,095 PIECES

16-1/4" x 11-1/4" x 2"
Red enameled, all steel container
Shipping Weight: **5.90 kg** (13 lbs.)



For the complete assortment contents turn to A37

Inch

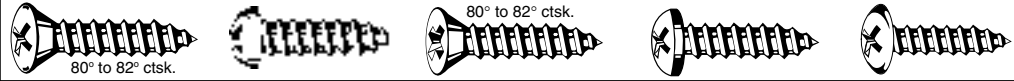
Pouce



Tapping Screws - Phillips Drive

Vis autotaraudeuses - prise cruciforme

Hardened STEEL TAPPING SCREWS INCH Sizes



TYPE AB PHILLIPS DRIVE



Made to ASME B18.6.3 ALL OVAL HEADS - NICKEL PLATED ALL OTHERS - ZINC PLATED

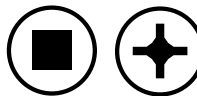
NOTE: Type A, as shown, is being replaced by Type AB ("B" fine thread with "A" sharp point). Type A will be furnished until stock sold.

Inch Sizes (Approx. Metric mm equivalent shown in Brackets.)						Inch Sizes (Approx. Metric mm equivalent shown in Brackets.)								
DIA.	L.	OVAL	FLAT	PAN	TRUSS	DIA.	L.	OVAL	ROUND	FLAT	PAN	TRUSS		
2 (2.2 mm)	1/2			530-B18-1M		8 (4.2 mm)	2-1/4			530-135				
							2-1/2	*ST-312P			530-B89-1T	530-049		
4 (2.9 mm)	1/4		530-B23-1P	530-B51-1C		10 (4.8 mm)	3			530-018	530-050			
	3/8	ST-525P	530-001	530-B34-2A			*With No.6 Hd.							
	1/2	530-B66-1K	530-B24-1Y	530-B08-1A			3/8				1942	530-B86-1Y		
	5/8		530-B84-1A	530-B93-1W			1/2				530-019	1943	530-B15-1T	
	3/4	B-348	530-003	530-B29-1W			1/2	**ST-77P		**530-B69-1Y				
1		530-004	530-B19-1X		5/8			530-134	ST-578P	1943A	530-B90-1N			
6 (3.5 mm)	1/4		530-B67-1W	1935	ST-702P		5/8	**ST-16P						
	5/16			530-B25-1C			3/4	ST-18P		ST-43P	530-B30-1K	530-B78-1K		
	3/8	B-1558	ST-168P	530-B02-1N	530-062		3/4	*1717						
	1/2	ST-63P	530-B52-1N	530-B80-1K	530-B61-1P		7/8	530-B83-1X					ST-488P	
	5/8	1793	530-005	ST-41P	530-B36-1Y		1	ST-17P		530-020	530-B49-1C	ST-465P		
	3/4	1794	530-B56-1M	2364	530-B70-1M		1	*1804						
	7/8		530-006				1	**ST-19P						
	1	1796	530-007	ST-89P			1-1/8	1807						
	1-1/4	1797	530-B77-1T	530-044			1-1/4	ST-20P		530-021	530-B16-1K	ST-524P		
	1-1/2		530-008	530-045		1-3/8	ST-21P							
2		530-009	530-046		1-1/2	ST-22P		530-022	1943B	ST-489P				
7 (3.9 mm)	1/2			530-B91-1T		1-1/2	*2046							
	1/4			530-B53-1T		1-1/2	**ST-69P							
	3/8		530-010	530-B14-2N	ST-176P	1-3/4	ST-23P		530-023	530-051				
	1/2	2358	530-B92-1K	530-B60-1A	530-065	1-3/4	*2047							
	1/2		*1711			2	ST-4P		530-B54-1K	530-B50-1Y				
	5/8	ST-13P	530-011	B-1120	530-742	2	*ST-71P							
	5/8	*1421				2-1/4	ST-75P		530-025	530-128				
	3/4	2359	530-012	B-1121	530-B55-1W	2-1/4	*ST-74PBO							
	3/4	*530-B68-1M	*1712			2-1/2			530-026	530-053				
	7/8	ST-14P	530-013	530-047		3			530-027	530-054				
	7/8	*1800				•Black Zinc *With No. 6 Hd. **With No. 8 Hd.								
	1	2360	530-743	530-B37-1C	530-066	1/2	ST-412P			530-B40-1N	530-069			
	1	*1483				5/8				ST-343P				
	1-1/8	*530-B65-1T		ST-346P		3/4	ST-418P		530-028	2367	530-070			
	1-1/4	2361	*530-B58-1A	ST-631P	530-067	1	**ST-422P		ST-172P	530-B57-1X	530-071			
1-3/8	ST-32P				1-1/4			530-029	530-055					
1-3/8	*1803A				1-1/2	**ST-427P			530-B71-1X					
1-1/2	2362	530-014	ST-723P		1-3/4	**ST-429P		530-030	530-B75-1C					
1-3/4	ST-25P	530-015	2088		2	**ST-432P		530-031	ST-10P					
1-3/4	*1933				2-1/2			530-032	530-057					
2	ST-26P	530-016	530-048		3			530-033	530-058					
2	*ST-2P				*With No.6 Hd. **With No. 8 Head ***With No. 10 Hd.									

Contact Sales Desk For Package Quantities

Tapping Screws - Phillips Drive / Square Socket Drive

Vis autotaraudeuses – prise cruciforme / carrée



Inch

Pouce

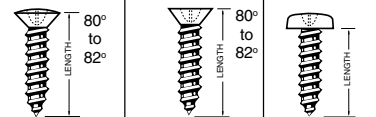
B

Hardened STEEL TAPPING SCREWS PHILLIPS DRIVE ASME B18.6.4

PLATING: Oval Heads - Nickel Plated
Other Styles - Zinc Plated

TYPE AB
PKG QTY. 100

Inch Sizes
(Approx. Metric mm equivalent shown in brackets.)



DIAMETER	L.	OVAL	FLAT	PAN
14 (6.3 mm)	1/2	ST-437P		ST-464P
	1/2	*ST-435P		
	5/8			2216
	3/4	*ST-441P	530-034	530-B85-1P
	7/8		530-B12-1Y	ST-523P
	1		530-B63-1C	ST-315P
	1-1/4		530-036	530-059
	1-1/2	ST-453P	530-037	ST-33P
	1-3/4	*ST-454P		ST-34P
	1-3/4	•ST-455P		
	2		530-038	530-061
	2-1/4			B-1336
	2-1/2		530-039	ST-11P
	3		530-040	ST-12P

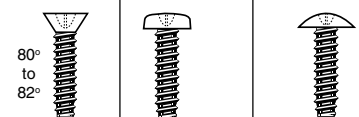
*With No. 10 Head •With No. 12 Head

Hardened STEEL TAPPING SCREWS PHILLIPS DRIVE ASME B18.6.4

FINISH: ZINC PLATED

TYPE B
PKG QTY. 100

Inch Sizes
(Approx. Metric mm equivalent shown in brackets.)



DIA.	L.	FLAT	PAN	TRUSS
2 (2.2 mm)	3/16		530-B35-1P	
	1/4	530-072	530-B42-1K	
	5/16	530-733	530-B20-1M	
	3/8	ST-605P	530-B32-1M	
	7/16		▲530-747	
	9/16		530-748	
4 (2.9 mm)	1/4		530-B03-2T	
	3/8	530-073	530-B87-1C	
	1/2	530-B45-1X	530-086	
6 (3.5 mm)	1/4		530-B72-1A	
	5/16	530-730	530-B39-1T	
	3/8	530-B76-2N	B-1436	530-117
	1/2	530-B79-1W		
	7/8		530-088	
8 (4.2 mm)	1	▲530-746	530-745	
	1/4		ST-175PB	
	5/16		530-B06-1M	
	3/8		■530-B04-2K	ST-176PB
	1/2	530-B81-1W	530-B38-1N	530-118
	5/8	530-B28-1K	530-B27-2T	530-119
	3/4	530-076	530-B09-1P	530-120
	1	530-077	530-B13-1C	
10 (4.8 mm)	1-1/4	530-078	530-090	
	3/8		530-B05-1W	530-121
	1/2	▲530-079	530-727	530-B26-1N
	5/8	530-080	530-B82-1M	530-123
	3/4	530-081	530-091	530-124
	1	530-082	530-092	
12 (5.5 mm)	1-1/4	530-083	530-093	
	1/2		530-094	530-B21-1X
	3/4		530-B74-1Y	
14 (6.3 mm)	1		530-096	
	1/2	530-129	530-097	ST-177PB
	5/8			B-1399
	1		530-098	530-734
	1-1/4	530-B59-1P	530-099	
	1-1/2	530-B31-1W	530-114	
14 (6.3 mm)	1-3/4		530-115	
	2	ST-214P	530-116	

▲ Undercut Hd. ■ Phillips/Slot Comb. Drive

STAINLESS STEEL SEE B83. Made to ASME B18.6.3

Hardened STEEL TAPPING SCREWS

Inch Sizes ASME B18.6.4

ZINC PLATED **TYPE B**

☑ SLOTTED/SOCKET DRIVE PKG QTY. 100

DIA.	LGTH.	ROUND	FLAT	PAN	TRUSS
8 (Approx. 4.2 mm)	1/4"			535-A08-1A	
	5/16"			535-021	535-020ZP
	5/16"				▲535-020

☑ SOCKET DRIVE ▲ Green Aerodite Finish

DIA.	LGTH.	ROUND	FLAT	PAN	TRUSS
6 (Approx. 3.5 mm)	3/8"			535-A19-1X	
	5/8"	ST-687			
8 (Approx. 4.2 mm)	3/8"			535-A06-1M	535-016
10 (Approx. 4.8 mm)	3/4"		ST-197		

See page B87-88 for Tapping Screws, Square Socket, Type AB.
See page B102 for larger sizes.

Phillips Rd. Washer Head TYPE AB SELF-TAPPING SCREWS

Low Profile PKG QTY. 100

Head	SPAENAUR No.	Size	Finish
	530-740	8 x 3/8"	Black Zinc
O.D.	530-725	8 x 3/8"	Zinc
3/8"	530-B46-2A	8 x 1/2"	Chromate
	530-B10-1A	8 x 5/8"	Finish

Phillips Wafer Head ASME B18.6.4

SPAENAUR No.	Size	Hd. Dia.	Finish
530-B47-1P	8 x 1/2"	7/16"	Z. Chr.

Material: Case Hardened Steel

For Truck and Trailer FLOORBOARD SCREWS - see page B102.

Inch

Pouce



Tapping Screws - Phillips Drive

Vis autotaraudeuses – prise cruciforme

**18-8
STAINLESS
STEEL
TAPPING SCREWS**



**TYPE A (or AB at our option)
PHILLIPS DRIVE**

Head/Body & Recess Dimensions to ASME B18.6.3

Inch Sizes (Approx. mm equivalent shown in brackets.)		80° to 82°	80° to 82°			Inch Sizes (Approx. mm equivalent shown in brackets.)		80° to 82°	80° to 82°			
DIA.	L.	OVAL	FLAT	PAN	TRUSS	DIA.	L.	OVAL	FLAT	PAN	TRUSS	
2 (2.2 mm)	7/16			526-004 (Type B)		12 (5.5 mm)	1/2			531-A68-1Y		
							5/8				531-A09-1T	
4 (2.9 mm)	1/4			531-A61-1T 531-163			3/4	531-138	531-A10-1N	531-128		
	3/8	531-A04-2A	531-A46-1N	531-A22-1N	531-164		1	531-139	531-A60-1N	531-129		
	1/2	531-020	531-A32-1Y	531-A02-2A	531-A13-1W		1-1/4	531-140	531-135	531-A50-1K		
	5/8		531-A20-1Y	531-013			1-1/2	531-A56-1Y	531-A23-1T	531-131		
	3/4	531-A29-1P	531-A15-1X	531-A57-1C			2	531-142	531-137	531-132		
1	531-A65-1X	531-019	531-A59-1T		14 (6.3 mm)		1/2	531-154		531-143		
							3/4	531-155	531-A52-1M	531-144		
							3/4	ST-2000P (#12 Hd., 430 S.S.)				
							1	531-156	531-150	531-145	531-160	
							1-1/4	531-157	531-151	531-146		
						1-1/2	531-A30-1A	531-A51-1W	531-147			
						2	531-A12-1K	531-A35-1T	531-A48-1K			
						■ 526-002 Type B						
8 (4.2 mm)	3/8		531-A39-1X	531-052		531-078	<div style="border: 1px solid black; padding: 5px; text-align: center;"> ASSORTMENT 805-546 ASSORTIMENT Made to ASME/ANSI B18.6.3 18-8 STAINLESS STEEL TAPPING SCREWS PHILLIPS DRIVE 36 SIZES - 1000 PIECES Furnished in Regular Size Steel drawer which will fit into Slide Racks shown on page A2 Shipping Wght: 3.60 kg (7.95 lbs.) </div>					
	1/2	531-A25-1W	531-062	531-053		531-001						
	5/8	531-071	531-A69-1C	531-A31-1P	531-A18-1Y							
	3/4	531-072	531-064	531-A44-1Y	531-080							
	1	531-073	531-A24-1K	531-A45-1C	531-081							
	1-1/4	531-A63-1W	531-066	531-057	531-A66-1A							
	1-1/2	531-075	531-067	531-058	531-A47-1T							
	1-3/4	531-076	531-068	531-059								
	2	531-A37-1W	531-A49-1W	531-A06-1Y	531-A07-1C							
	10 (4.8 mm)	3/8			531-085	531-117						
1/2		531-107	531-A19-1C	531-A40-1M	531-118							
5/8		531-108	531-098	531-A62-1K	531-119							
3/4		531-A21-1C	531-099	531-088	531-120							
1		531-110	531-A17-1P	531-090	531-A38-1M							
1-1/4		531-111	531-101	531-091	531-122							
1-1/2		531-112	531-102	531-092	531-A33-1C							
1-3/4		531-A16-1A	531-A67-1P	531-093	531-124							
2		531-114	531-104	531-A53-1X	531-A03-2X							
2-1/2		531-115	531-105	531-095	531-162							
3	531-116	531-106	531-096									



For the complete assortment contents turn to A38

Contact Sales Desk For Package Quantities

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Tapping Screws - Square Socket Drive

Vis autotaraudeuses - prise carrée



Inch

Pouce

INCH
Sizes

Hardened
STEEL

PKG QTY. 100
ALL SCREWS ON THIS PAGE

ASSORTMENT
ASSORTIMENT **805-531A**

TAPPING SCREWS

32 SIZES - 1000 PIECES

TYPE AB
SQUARE SOCKET OVAL,
FLAT, PAN & TRUSS HEAD



Regular Size grey
enamelled steel drawer.
Shipping Wt. **4.39 kg** (9.7 lbs.)



Page
A39

Inch Sizes (Approx. metric mm equivalent shown in brackets)		80° to 82° ctsk.	80° to 82° ctsk.	80° to 82° ctsk.		
DIA.	L.	OVAL	▲ ROUND	FLAT	PAN	TRUSS
4 (2.9 mm)	1/4				535-A17-1W	
	3/8			ST-255	535-A09-1P	ST-294
	1/2				535-002	ST-295
	3/4		ST-314	535-010		ST-690
6 (3.5 mm)	1/4				535-A22-1W	
	5/16				535-A05-1W	
	3/8			535-A02-1N	535-A35-1P	535-A33-1X
	1/2			ST-257	■ ST-275	535-A12-1Y
	5/8	ST-225			ST-276	535-A21-1X
	3/4	535-A07-1X		ST-258	ST-311	
	1	ST-227		ST-259	ST-629	
	1-1/4		535-401	535-A29-1W		535-003
	1-1/2			ST-66		535-A34-1A
	2				535-A30-1K	
8 (4.2 mm)	1/4				535-A38-1N	
	3/8			535-A11-1P	535-A24-1Y	535-006
	1/2			ST-260	535-A13-2C	535-A15-1T
	5/8	ST-228			ST-280	
	3/4	ST-229		• ST-261	535-A01-1C	ST-298
	1	ST-231		ST-262	535-A37-1C	ST-299
	1-1/4			ST-263	535-A27-1T	
	1-1/2			ST-264	ST-503	ST-609
	2					ST-628
	2-1/2				535-025	
10 (4.8 mm)	3/8				ST-283	
	1/2	ST-233			535-A36-1Y	535-A23-1W
	5/8				ST-285	535-A31-1W
	3/4	ST-234		535-A20-1M	535-A18-1M	535-A10-1A
	7/8					ST-301
	1	ST-235		ST-266	ST-287	ST-627
	1-1/4	ST-236		ST-729	ST-317	ST-302
	1-1/2			ST-267	535-A26-1N	
	1-3/4				535-015	
	2			535-A16-1K	ST-482	
12 (5.5 mm)	1/2				ST-288	
	3/4			ST-268	535-A28-1K	535-A03-1T
	1				ST-290	ST-304
	1-1/4			ST-269	ST-584	
	1-1/2	535-A32-1M				
	2				535-023	
14 (6.3 mm)	5/8				535-A14-1N	
	3/4				535-A04-1K	
	7/8				ST-292	
	1			ST-270	ST-293	
	1-1/4				ST-204	ST-586
	1-1/2			ST-501	ST-203	
2				ST-202		

■535-017 Slot/Socket •535-018 60° CTSK. ▲Type AB (Slight Flattening of Head Crown may occur due to formation of square socket recess.

Note: Type A, as shown, is being replaced by Type AB ("B" fine thread with "A" sharp point). We will furnish Type A until all stock of same is exhausted. Made to IFI Specifications. Finish: Zinc Plated. Type B can be found on B82.



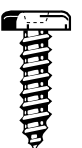
Inch

Pouce



Tapping Screws - Square Socket Drive

Vis autotaraudeuses - prise carrée

18-8 STAINLESS STEEL INCH Sizes Head/Body & Recess Dimensions to ASME B18.6.3	Inch Sizes (Approx. mm equivalent shown in brackets)		 80° to 82° ctsk.	 80° to 82° ctsk.		PKG QTY.	
	DIA.	L.	OVAL	FLAT	PAN		
See page R12 for Technical Information relating to Tapping Screws	6 (3.5 mm)	3/8				536-066	100
		1/2	536-024	536-A24-1P	536-001		
		3/4	536-A20-1W	536-A11-1A	536-A22-1X		
		1	536-026	536-038	536-003		
	8 (4.2 mm)	1/2			536-039	▲536-A10-1X	50
		5/8				536-073	
		3/4	536-027	536-A26-1C	536-A29-1K		
		1	536-A18-1W	536-A06-1W	536-005		
		1-1/4	536-029	536-A16-1T	536-A08-1X		
		1-1/2	536-A28-1T	536-043	536-A05-1K		
		1-3/4		536-044			
		2		536-045	536-A19-1M		
	10 (4.8 mm)	1/2			536-046	536-009	100
		3/4	536-031	536-047	536-A25-1Y		50
		1	536-032	536-048	536-011		
		1-1/4	536-A15-1N	536-A27-1N	536-A12-1P		25
		1-1/2	536-034	536-A01-2Y	536-A09-1A		
		1-3/4		536-051			
		2	536-035	536-052	536-A03-1N		
			2-1/2		536-053	536-067	
		3		536-A04-1T			
	12 (5.5 mm)	3/4				536-A02-1C	50
		1			536-065	536-016	
		1-1/4			536-A07-1M	536-A23-1A	
		1-1/2			536-056	536-A21-1M	25
		1-3/4			536-057		
		2			536-058	536-A14-1C	
		2-1/2			536-059		
3-1/2			536-069	536-068			
14 (6.3 mm)	3/4				536-020	50	
	1				536-A17-1K	25	
	1-1/4			536-060			
	1-1/2			536-061	536-022		
	2			536-A13-1Y	536-023		
	2-1/2			536-063			
	3			536-064			

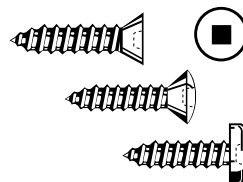
▲ 536-072 Truss Head

Note: Type A, as shown, is being replaced by Type AB ("B" fine thread with "A" sharp point). We will furnish Type A until all stock of same is exhausted.

ASSORTMENT
ASSORTIMENT **805-530**

Tapping Screws
30 SIZES - 690 PIECES

TYPE AB
SQUARE SOCKET OVAL,
FLAT, PAN HEAD



Regular Size grey
enamelled steel drawer.
Shipping Wt. **4.19 kg** (9.24 lbs.)



Page
A39

CATALOG 14
SPAENAUR

Tapping Screws - Torx® Drive

Vis autotaraudeuses – prise Torx^{MD}

Metric

Métrique



TORX[®]

STAINLESS STEEL, Type 302

Auto Trim Torx Drive

METRIC TAPPING SCREWS

Type AB Thread

A "must" for Auto Body Shops



Torx OVAL Head

TAPPING Screws



Torx PAN Head

4.2 mm Screw Dia. = #8 Inch Dia.



Torx OVAL HEAD



Torx PAN HEAD

SPAENAUR No.	Size (mm) Dia. x Lgth.	Finish	PKG QTY.	Driver
541-002	4.2 x 16	Chrome	50	Bit
541-003	4.2 x 20	Chrome	50	Size
541-004	4.2 x 20	Black	50	T15
541-005	4.2 x 30	Chrome	50	Driver No. 876-609
541-006	4.2 x 30	Black	50	
541-007	4.2 x 55	Chrome	25	
541-008	4.2 x 70	Chrome	25	
541-009	4.2 x 70	Black	25	

SPAENAUR No.	Size (mm) Dia. x Lgth.	Finish	PKG QTY.	Driver
541-201	4.2 x 13	Plain	50	Bit
541-203	4.2 x 20	Chrome	50	Size
541-204	4.2 x 20	Black	50	T15
541-206	4.2 x 20	Plain	50	Driver No. 876-609
541-205	4.2 x 25	Plain	50	
541-209	4.2 x 35	Chrome	25	
541-211	4.2 x 50	Black	25	

Hardened

STEEL

TAPPING SCREWS

Metric Sizes

STYLE: Type AB ("B" fine thread with "A" sharp point)
FINISH: ZINC PLATED

SPAENAUR No.	Size (mm) Dia. x Lgth.	PKG QTY.	Bit Size	Use Driver No.
540-054	M2.9 x 9.5	100	T8	876-607
540-055	M2.9 x 13.0	100	T8	876-607
540-A01-1N	M4.8 x 19.0	100	T20	876-610

PAN HEAD TORX[®]



DIAMETER COMPARISONS		
Metric	Inch Gauge	Inch Decimal
M2.9	(#4)	0.1120
M3.5	(#6)	0.1380
M3.9	(#7)	0.1510
M4.2	(#8)	0.1640
M4.8	(#10)	0.1900
M5.5	(#12)	0.2160
M6.3	(#14)	0.2580

- Faster installation
- Stops cam-out
- Bits last longer

PLASTIKIT «PLASTIKIT» **A-5**

Pan Slot Head

TYPE AB TAPPING SCREWS
STEEL, Zinc Plated



20 SIZES
140 PIECES

ASSORTMENT ASSORTIMENT **B-573**

Slotted & Phillips Pan Head (Type AB) TAPPING SCREWS
All Screws Zinc Plated
36 SIZES - 1000 PIECES

SPECIAL ASSORTMENT



For the complete assortment contents turn to **A35**

See page P16 for Torx Drive Screwdrivers

Inch
Pouce



Tapping Screws Assortment
Assortiment de vis autotaraudeuses

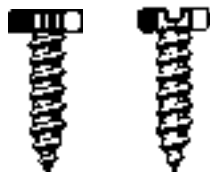
ASSORTMENT B-575C

SPECIAL ASSORTMENT

HEXAGON HEAD TAPPING SCREWS
Hardened Steel

Inch Sizes

36 SIZES - 716 SCREWS



TYPE AB



TYPE B

Red enamelled, all-steel box. Hinged lid with illustrated chart. Smaller screws are in SCOOPED bottom bins for easy removal.

1-1/2" x 10-5/8" x 15-3/4"

Shipping weight: **7.14 kg** (15-3/4 lbs.)

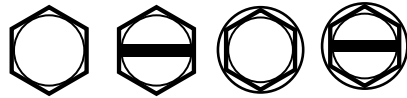


B

Name	Spaenaur No.	Thread Diameter	Screw Length	Qty.	Page
Regular Hex Head Type AB	525-D37-1Y	3/8"	1"	10	B89
	525-D22-1X	5/16"	5/8"	15	
	525-D23-1A		3/4"	20	
	2268		1"	15	
	2269		1-1/4"		
	ST-616H	#6	1/4"	25	B88
	2368	#8	3/8"		
	2389		1/2"		
	2388	#10	5/8"	20	B89
	1780	#12	1/2"	25	
	2012	#14			
	2179		5/8"		
ST-622H		3/4"		B89	
525-152		1-1/2"	15		
Slotted Hex Head Type B	B-1098	#6	1/4"	25	B88
	525-D04-1T	#8	5/16"		
	2011	#10	1/2"	20	
Hex Washer Head Type AB	525-D24-1P	#8	3/4"	25	B89
	2369	#10	1/2"	20	
	2330	#14	3/4"	25	
	525-D07-1M		5/8"		
	525-D11-1A		1"		
525-163		1-1/4"	20		
Hex Washer Head Type B	T-60	#10	1"	15	
	ST-85H	#14	9/16"		
Slot Hex Washer Head Type AB	ST-625H	#12	3/4"	25	
ACME Thread	1916	5/16"	7/8"	15	
Slotted Hex Head Type A	525-D01-1Y	#8	1/2"	25	B88 B94
Name	Spaenaur No.	Thread Size	Screw Length	Qty.	Page
Indented Hex Head Type 1	2013	1/4"-20	3/4"	15	
	491-P31-1X	5/16"-18	1"		
	491-P10-1Y	3/8"-16			
Indented Hex Washer Head Type 1	491-P03-2W	1/4"-20	1/2"	25	B98
	491-P22-1Y	5/16"-18		15	
	491-P06-1A			6	
	B-1063	3/8"-16	5/8"	15	
	491-P05-2X	#10 - 24			

Tapping Screws - Hex Head / Hex Head Slot Drive

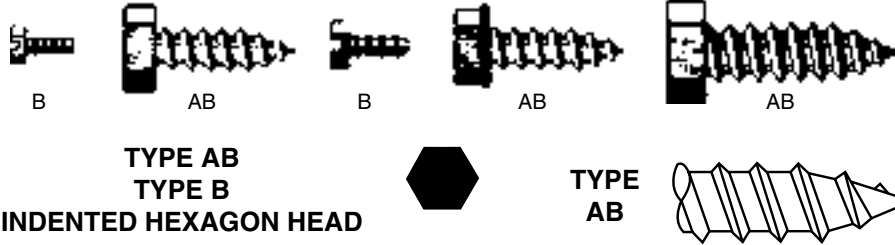
Vis autotaraudeuses – tête hexagonale / tête hexagonale a prise fendue



Inch
Pouce

Hardened
STEEL

TAPPING SCREWS



NOTE: Type AB replaces Type A. Most sizes are supplied Type AB but for some sizes, Type A will be furnished until stock is exhausted.

FINISHES: ALL SCREWS - ZINC PLATED

PACKING: Contact Sales Desk For Package Quantities

ORDER: By SPAENAUR NUMBERS from the following master chart.

Made to
ASME B18.6.3

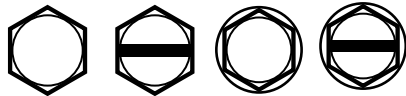
Inch Sizes (Approx. Metric mm equivalent shown in brackets.)									
SIZE		REGULAR HEXAGON HEAD TYPE AB	HEXAGON WASHER HEAD TYPE AB	SLOTTED HEX. WASHER HEAD TYPE AB	SLOTTED HEXAGON HEAD TYPE B	HEXAGON WASHER HEAD TYPE B			
DIA.	L.	SPAENAUR No.	Hex Width	SPAENAUR No.	Hex Width	SPAENAUR No.	Hex Width	SPAENAUR No.	Hex Width
4 (2.9 mm)	1/4							525-172 Slotted Head	3/16
	3/8	ST-616H	1/4			B-1098	1/4		
6 (3.5 mm)	1/2			525-156	1/4	ST-372H	1/4	B-1519	1/4
	5/8			525-D36-1P	1/4	ST-373H	1/4	B-1520	1/4
	3/4			525-143	1/4	ST-374H	1/4		
	1					525-D27-1N	1/4		
					525-153	1/4	ST-377H	1/4	
8 (4.2 mm)	5/16					525-D04-1T	1/4	▲ 525-D09-2A	1/4
	3/8	2368	1/4			525-D03-1N	1/4	525-002	1/4
	1/2			525-151	1/4	525-D01-1Y	1/4	ST-6H	1/4
	5/8					ST-379H	1/4		
	3/4			525-D24-1P	1/4	525-D19-1M	1/4		
	7/8					ST-381H	1/4		
	1			525-D16-1T	1/4	ST-382H	1/4		
	1-1/4			ST-574H	1/4	ST-383H	1/4		
1-1/2			525-145	1/4	ST-469H	1/4			

▲ Slotted Head

For Automotive and other Specialty Screws and Bolts see Pages B117-B124

See page B94 for Type A Threads

Inch
Pouce



Tapping Screws - Hex Head / Hex Head Slot Drive

Vis autotaraudeuses – tête hexagonale/embout à fente à tête hexagonale

Hardened STEEL		INDENTED HEXAGON HEAD TAPPING SCREWS TYPE AB TYPE B												
ZINC PLATED ASME B18.6.3														
		INCH SIZES (Approx. Metric mm equivalent shown in brackets)		REGULAR HEXAGON HEAD TYPE AB		SLOTTED HEXAGON HEAD TYPE AB		HEXAGON WASHER HEAD TYPE AB		SLOTTED HEX. WASHER HEAD TYPE AB		SLOTTED HEXAGON HEAD TYPE B		HEXAGON WASHER HEAD TYPE B
DIA.	L.	SPAENAUR No.	Hex Width	SPAENAUR No.	Hex Width	SPAENAUR No.	Hex Width	SPAENAUR No.	Hex Width	SPAENAUR No.	Hex Width	SPAENAUR No.	Hex Width	
10 (4.8 mm)	3/8					ST-47H	5/16	ST-384H	5/16	ST-7H	5/16	525-D14-1C (slotted)	5/16	
	3/8											525-D18-1D	5/16	
	1/2					2369	5/16	ST-385H	5/16	525-D30-1T	5/16			
	5/8	2388	5/16			525-D33-1M	5/16	ST-386H	5/16					
	3/4	ST-31H	5/16	525-165	5/16	525-159	5/16	ST-387H	5/16					
	7/8							ST-388H	5/16					
	1						ST-637H	5/16	525-D10-1X	5/16			T-60	5/16
	1-1/4						525-D31-1K	5/16	ST-390H	5/16				
1-1/2								ST-391H	5/16					
2						525-155	5/16							
12 (5.5 mm)	1/2	1780	5/16					ST-392H	5/16					
	5/8							ST-393H	5/16					
	3/4	525-D32-1W	5/16					ST-394H	5/16					
	7/8							ST-395H	5/16					
	1	ST-350H	5/16					ST-396H	5/16					
	1-1/4							ST-397H	5/16					
	1-1/2			ST-500H	5/16			ST-398H	5/16					
2	525-166	5/16					525-167	5/16						
14 (6.3 mm)	1/2	2012	3/8			525-D05-1K	3/8	525-173	3/8			2329	3/8	
	5/8					525-D07-1M	3/8					ST-163H	3/8	
	3/4	ST-622H	3/8			2330	3/8			ST-478H (unslotted)	3/8	ST-474H	3/8	
	3/4					525-D28-1T	7/16							
	1					525-D11-1A	7/16							
	1					525-D02-1C	3/8							
	1-1/4					525-163	3/8							
	1-1/2					ST-367H	7/16	525-169	3/8					
	1-1/2	525-152	3/8			525-164	3/8							
1-3/4	525-D21-1M	7/16												
2	525-150				525-161	3/8								
5/16" (8.0 mm)	5/8	525-D22-1X	1/2			525-D15-1N	1/2							
	3/4	525-D23-1A	1/2			525-D13-1Y	1/2	525-D26-1C	1/2					
	7/8	525-D25-1Y	1/2											
	1	2268	1/2			525-D08-1X	1/2							
	1-1/4	2269	1/2			525-D35-1A	1/2							
	1-1/2	ST-86H	1/2			525-D34-1X	1/2							
2	525-D12-1P	1/2												
3/8" (9.5 mm)	1	525-D37-1Y	9/16											
	1-1/2	ST-361H	9/16											
	1-3/4	525-D20-1W Type AB Thread	9/16											

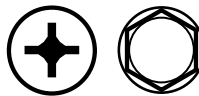
Contact Sales Desk For Package Quantities

See pages R13 & R14 for "DRILL and HOLE SIZE" CHART.

B

Tapping Screws - Phillips Drive / Hex Head

Vis autotaraudeuses – prise cruciforme / tête hexagonale



Inch

Pouce

Type H-L (high-low) Self-Tapping Screws are double-lead, thread-forming fasteners with a unique high and low thread design. The thread design increases resistance to pull-out, and prevents workpiece damage. **For use in wood, particle board, and plastics.** (Do not use in steel.)

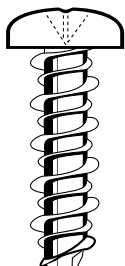
B

Self-Tapping Screws Type H-L



Hardened Steel Zinc Plated

Phillips Pan Head

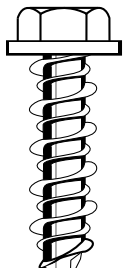


DIA.	4	6	8	10
LENGTH	ORDER BY SPAENAUR NUMBERS LISTED BELOW			
1/4"	530-B11-1P	530-104	530-B33-1X	
5/16"	530-101	*530-105		
3/8"		530-B01-1C	530-109	
1/2"	530-B43-1W	530-B07-1X	530-B17-1W	530-B73-1P
5/8"		530-B64-1N		
3/4"			530-111	

*530-B88-1N Black Oxide Finish

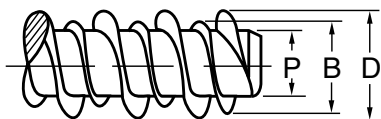


Unslotted Hex Washer Head

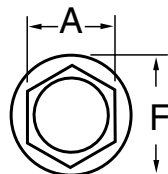


DIA.	4	6	8	10
LENGTH	ORDER BY SPAENAUR NUMBERS LISTED BELOW			
1/4"	525-100	525-104	525-108	
5/16"	525-101	525-105		
3/8"	525-102	525-106	525-109	525-112
1/2"	525-103	525-107	525-110	525-113
5/8"				525-114
3/4"			525-111	525-D29-1K

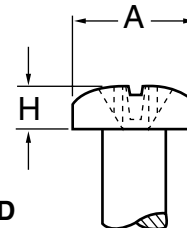
Specifications



HIGH-LOW THREAD



UNSLOTTED HEX WASHER HEAD



PAN HEAD

Nominal Diameter and Thread	D High Thread Diameter	B Low Thread Diameter	P Point Diameter	A Width Across Flats		F Diameter of Washer		A Diameter of Head		H Height of Head Recessed	
				Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.
4-24	.105-.115	.086	.061-.070	4	.125 .120	.177 .163	.193	.180	.071	.062	
6-19	.135-.145	.108	.080-.090	6	.188 .181	.260 .240	.254	.240	.097	.087	
8-18	.160-.170	.130	.095-.105	8	.250 .244	.328 .302	.270	.256	.097	.087	
10-16	.185-.195	.145	.099-.110	10	.250 .244	.348 .322	.322	.306	.115	.105	