

**Blind Rivets / Backup Washer / Install Tool Assortments**

Inch

**Rivets aveugles / Rondelles d'appui / Assortiments d'outils d'installation**

Pouce

**ASSORTMENT 805-637C**  
**ASSORTIMENT**

**POP® Rivets & Back-up Washers**

**21 VARIETIES - 2700 PIECES**



Size 1" x 2-3/4" x 4-1/2"  
Shipping Weight: **7.03 kg** (15.5 lbs.)

**ASSORTMENT 805-671D**  
**ASSORTIMENT**

**DOME-HEAD 'POP'® RIVETS**

**ALUMINUM RIVET STEEL MANDREL**

**DOME HEAD OPEN END**



**2701 PIECES**  
**22 SIZES**



Large Size Grey enameled Steel Drawer will fit Slide Racks, shown on page A3

**E**



**For the complete assortment contents turn to A85**

**ASSORTMENT 805-672A**  
**ASSORTIMENT**

**Dome-Head POP® Rivets**

**ALUMINUM, PLAIN FINISH**  
**DOME HEAD - OPEN END**  
**Shank Diameter 3/32 in. - 3/16 in.**

**1851 PIECES**  
**21 SIZES**

Large Size Grey enameled Steel Drawer will fit Slide Racks, shown on page A3



Name	Shank Diameter	Spaenaur No.	Rivet Body Length	Pkg Qty.	Page
POP Rivet Dome Head Open End 5056 Aluminum Body	3/32"	310-A16-1C	0.240"	100	E18
		PR-72	0.365"		E19
		310-311			E18
	1/8"	310-353	0.265"		E19
		310-A08-1W			E18
		310-A18-1T	0.328"		
		310-306	0.765"		
		PR-69	0.353"		
	5/32"	310-356	0.540"		E19
		PR-64			E18
		310-A12-1Y			0.440"
	310-A17-1N	E18			
	PR-58	0.565"	E19		
	PR-77				
3/16"	310-310	0.940"	75	E18	
	310-327	1.190"	25		
POP Rivet 120 Degree Countersunk Head Open End 5056 Aluminum Body	1/8"	PR-62	0.265"	100	E19
POP Rivet Large Flange Open End 5052 Aluminum Body		PR-63	0.400"		
		310-352	0.265"		
	3/16"	310-A07-1K	0.565"	50	E20
<b>Name</b>	<b>For Rivet Diameter</b>	<b>Spaenaur No.</b>	<b>For Use With</b>	<b>Pkg Qty.</b>	<b>Page</b>
Popset Hand Plier Rivet Tool	3/32" - 1/8"	876-2100	Aluminum/Steel /Stainless Rivets	1	E30

CATALOG 14

SPAENAUR

Inch  
Pouce

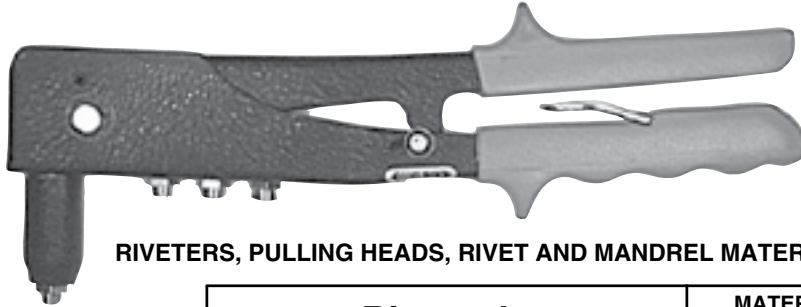
**STANLEY**  
Engineered Fastening

**POP**<sup>®</sup>

**Riveting Tools**  
Outils de rivetage

# RIVETING DATA



PKG QTY. 1



RIVETERS, PULLING HEADS, RIVET AND MANDREL MATERIALS

Chart below indicates diameter and materials of rivets best set by each Rivet Tool.

**RIVET DIAMETERS**  
(Approx. **Metric** equiv. in brackets.)  
● INDICATES OPEN-END RIVETS  
■ INDICATES CLOSED-END RIVETS

	Rivetools	MATERIAL		3/32"	7/64"	1/8"	5/32"	3/16"	1/4"
		Rivet	Mandrel	(2.4)	(2.8)	(3.2)	(4.0)	(4.8)	(6.3)
 <p><b>PRG-510 PNEUMATIC "POP" RIVETER</b> Latest addition to the "POP" Rivet line of power tools. This low cost "POP" Riveter is designed for high-speed production riveting, trouble-free operations, and easy maintenance. Comes with air hose and 1/8", 5/32", and 3/16" open-end nosepieces.</p> <p><b>MCS-510</b> Same as above, but with mandrel collecting system.</p>	alum.	alum.	●		●■	●■	●■		
	alum.	steel	●		●■	●	●		
	steel	steel	●		●				
	monel	steel		●	●				
	stainless	stainless			●				
 <p><b>PRG-540 AIR-HYDRAULIC "POP" RIVETER</b> Heavy-duty "POP" Riveter ideal for setting "POP" Rivet in high production type fastening operations. Sets all diameter "POP" Rivets. Easy portability. Comes with air hose and 3/32", 1/8", 5/32" and 3/16" nosepieces.</p> <p><b>MCS-540</b> Same as above, but with mandrel collection system.</p>	alum.	alum.	●		●■	●■	●■	●	
	alum.	steel	●		●■	●■	●■	■	
	steel	steel	●		●	●	●	■	
	monel	steel		●	●	●	●	●	
	stainless	stainless			●		●		

## Replacement Parts

Replacement parts for installing rivet sizes from 3/32" to 3/16" inclusive with PRG 540 Riveter.

- PRG-540-43** Mandrel Guide
- PRG-540-46** Jaws
- PRG-14** Jaw Pusher
- PRG-540-14** Piston Rod

## Conversion Parts

Parts required to convert - 540 Riveters to set 1/4" Pop<sup>®</sup> rivets.

- PRG-540-44** Jaws, **PRG-740-7A** Jaw Pusher and **PRN-811** Nosepiece for 1/4" OPEN END Rivets.
- PRG-540-44** Jaws, **PRG-740-7A** Jaw Pusher and **PRN-822** Nosepiece for 1/4" CLOSED END Rivets.

**SPAENAUR No. 13300** Jaws for TT-17 and TT-4, **PKG QTY. 1 - 1 Set**

See page E30 for REPLACEMENT PARTS and NOSEPIECE DATA.

CATALOG 14

SPAENAUR

Riveting Tools / "POP" Riveter - Spare Parts

Outils de rivetage / Riveteuse Pop – pièces de rechange

**STANLEY**  
Engineered Fastening

**POP**<sup>®</sup>

Inch  
Pouce

**REPLACEMENT PARTS LIST**

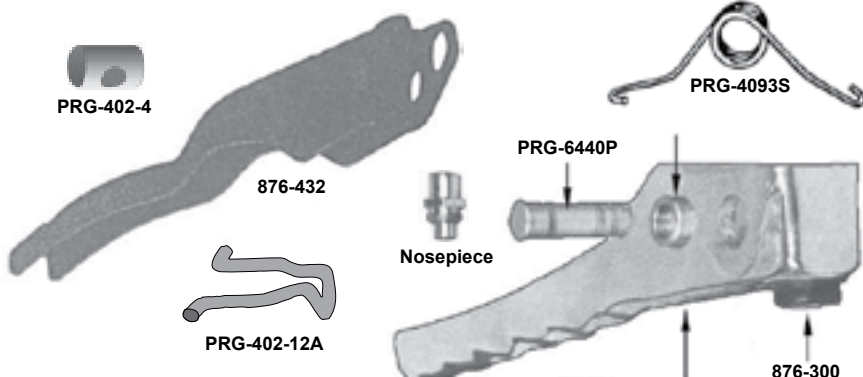
PKG QTY. 1

For Model  
876-430

**HAND "POP" RIVETERS**

876-430 has been discontinued but spare parts are available while quantities last.

See page E29 for descriptive information on other hand riveters.



SPAENAUR No.	DESCRIPTION	SPAENAUR No.	DESCRIPTION
876-431	Riveter Support (For 876-430)	PRN-434	Nosepiece 1/8" Closed-End Aluminum Rivet with Aluminum Mandrel
PRG-402-3	Pulling Head	PRN-534	Nosepiece 5/32" Closed-End Aluminum Rivet with Aluminum Mandrel
PRG-402-4	Pulling Head Pin	PRN-522	Nosepiece 5/32" Closed-End Aluminum Rivet with Steel Mandrel
876-432	Handle (For 876-430)	PRN-634	Nosepiece 3/16" Closed-End Aluminum Rivet with Aluminum Mandrel
PRG-402-8	Jaws (For PRG-402 H.D.)	PRN-622	Nosepiece 3/16" Closed-End Aluminum Rivet with Steel Mandrel
876-300	Nosepiece Housing Insert	PRG-473	Handle Fulcrum Pin Retainer
PRG-520-33	JAW PUSHER	PRG-6440P	Handle Fulcrum Pin
PRH-820-11A	Jaw Case-Large	PRG-4093S	Handle Return Spring
PRN-314	Nosepiece 3/32" Open-End	PRG-402-12A	Handle Latch
PRN-414	Nosepiece 7/64"&1/8" Open End	876-435	Jaw Pusher Spring
PRN-514	Nosepiece 5/32" Open-End		
PRN-614	Nosepiece 3/16" Open-End		
PRG-510-52A	Nose Housing for PRG-510 Gun		
876-436	Nosepiece 1/8" Closed-End Aluminum Rivet with Steel Mandrel		



**NOSEPIECE DATA** for use with **Open-End** "Pop" Rivets, -Types AD/BS, AD/ABS, CD/BBS, MD/BS, SD/BS

Nosepiece No.	Rivet Dia.	RIVETER STYLE NO.					PKG QTY. 1
		876-200	PRG-510	PRG-540	TT-4	TT-17	
PRN-314	3/32"	•	•				
PRN-414	1/8"	•	•		•		
PRN-514	5/32"	•	•	•	•		
PRN-614	3/16"	•	•	•	•		
PRN-811	1/4"			▲ •			

TT-4 and TT-17 are no longer available but Spaenaur still stocks Nosepieces and Jaws.

For use with **CLOSED-END** "Pop" Rivets, - Types AD/H and CD/H

876-436	1/8"	•	•	•			
PRN-522	5/32"	•	•	•			
PRN-622	3/16"	•	■	•			
PRN-822	1/4"			▲ •			

■ Riveter is not designed to pull this size "Pop" Rivet in the AD/H Series. (▲ Requires Conversion Kit - See page E29)

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