

Snap Fasteners







Inch

Fermeoirs à pression






Pouce

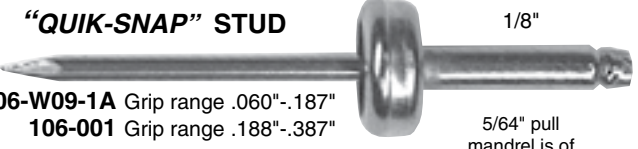


SNAP FASTENERS (Install with regular screwdrivers.)

See Carpet Fasteners on page M28




<p>Flanged STUD</p>  <p>Self-Drilling</p> <p>Phillips Drive</p> <p>106-033 #8 x 1/2" 106-034 #8 x 3/4"</p> <p>Stainless steel screw Brass stud Nickel plated</p>	<p>Flanged STUD</p>  <p>Phillips Drive</p> <p>106-004 8-32 x 1/4"</p> <p>Steel machine screw Brass stud Nickel plated</p>	<p>STUD</p>  <p>Phillips Drive</p> <p>106-006 10-32 x 1/4" 106-028 10-32 x 3/8" Steel machine screw</p>	<p>Flanged STUD</p>  <p>Tapping Screw</p> <p>Phillips Drive</p> <p>106-003 #8 x 3/8" UH-54 #8 x 5/8"</p> <p>Steel tapping screw</p>
 <p>STUD</p> <p>Brass Nickel plated</p> <p>B-1900 on 3/4" channel B-1901 on 7/8" channel</p> <p>Channel length - 9/16"</p>	 <p>C-978 SLIDE SOCKET</p> <p>Steel, nickel plated For 1/2" strap</p>	<p>106-038 10-32 x 3/8" 106-007 10-32 x 5/8" Brass machine screw</p> <p>Brass stud Nickel plated</p>	<p>106-035 #8 x 3/8" 106-036 #8 x 5/8" 106-037 #8 x 1"</p> <p>Stainless steel screw</p> <p>Brass stud Nickel plated</p>

Fasteners shown on table below require the following special Fasteners tools No.'s 876-830 & 876-220 shown on pages M26, M29

 <p>O.D. .600" 24 line</p> <p>CAP</p> <p>5/16" barrel</p> <p>106-W01-1Y Nickel on brass</p>	 <p>O.D. .600" 24 line</p> <p>CAP</p> <p>1/4" barrel</p> <p>106-W10-1X Nickel on brass</p> <p>106-009 Black on brass 670-DB Plain brass 670-DS Nickel on steel</p>	 <p>SOCKET</p> <p>548-D Nickel on brass 548-DB Plain brass 548-DS Nickel on steel</p>	 <p>STUD Eyelet attaching type</p> <p>550-S Nickel on brass 106-W03-1N Plain brass 106-W02-1C Nickel on steel</p>	 <p>EYELET</p> <p>550-A 1/4" Nickel on brass</p> <p>550-AS 1/4" Nickel on steel 550-B 5/16" Nickel on brass</p> <p>106-W11-1A 3/8" Nickel on brass 550-CB 3/8" Plain brass</p>
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<p>"QUIK-SNAP" STUD</p>  <p>106-W09-1A Grip range .060"-.187" 106-001 Grip range .188"-.387"</p> <p>Brass, bright nickel plated</p> <p>For use with No. 548-D Socket Attaches to panel like a "Pop" rivet</p> <p>1/8"</p> <p>5/64" pull mandrel is of stainless steel</p> <p>Installation Tool No Longer Available</p>	 <p>C-985 CAP</p> <p>Brass Gilt Finish</p> <p>13/16" O.D. 7/32" barrel length</p>	 <p>552-D STUD</p> <p>Eyelet attaching type Double Nickel on brass</p>
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BABY DURABLE FASTENERS

<p>BUTTON</p>  <p>20 Line 3/16" Barrel Length</p> <p>106-W12-1P Nickel on brass B-1286-B Plain brass B-1286-1 Black on brass B-1286-3 Brown on brass</p>	 <p>SOCKET</p> <p>Regular action</p> <p>106-W07-1M Nickel on brass B-1287-B Plain brass</p>	 <p>STUD</p> <p>Flange diameter 31/64"</p> <p>106-W13-1Y Nickel on brass B-1288-B Plain brass</p>	<p>EYELET</p>  <p>3/16" barrel length</p> <p>B-1289 Nickel on brass B-1289B Plain brass</p>
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SEE ANTI CORROSIVE MARINE FASTENER ASSORTMENT ON PAGES M23 AND A119

Inch

Snap Fasteners / Installation Tools

Pouce

Fermeoirs à pression / Outils d'installation

PULL-THE-DOT FASTENERS



**B-1826
BUTTON**

Brass,
Nickel plated

24 Line

11/64" Barrel length

Attaching Tool No. 670-T



**B-1827
SOCKET**

Brass,
Nickel plated

Stiff action

Attaching Tool No. 164-T



**B-1824
STUD**

Brass,
Nickel plated

Clinch Type

Attaching Tool No. 9760-T



EYELET

- 550-A** 1/4" Nic. on brass
- 550-AB** 1/4" Plain brass
- 550-B** 5/16" Nic. on brass
- 550-BB** 5/16" Plain brass
- 106-024** 5/16" Nic. on steel
- 550-C** 3/8" Nic. on brass
- 550-CB** 3/8" Plain brass
- 550-AS** 1/4" Nic. on steel

SPEEDY RIVETS

For use on leather belts, handbags, luggage, etc., where a quick, sure riveting job is needed.



O.D. 9/32"
O/A Lgth. 3/16"

BUTTON — TOP

- 106-191** Nickel on brass
- 106-190** Nickel on steel
- 106-187** Black on brass



EYELET — BASE
106-192 Barrel Lgth. 19/64" Nickel on Brass
Flange Diameter 21/64"



O.D. 3/8"
O/A Lgth. 17/64"

BUTTON — TOP

- 106-196** Nickel on brass



EYELET — BASE
106-W08-1X Barrel Lgth. 5/16" Nickel on Steel
Flange Diameter 25/64"

**Speedy Rivet
ATTACHING TOOLS**

For use with 876-830 Press shown on page M26.



876-529



876-530

Tool No.	For attaching
876-529	106-187, -190, -191.
876-530	106-192.
876-531	106-196.
876-532	106-W08-1X.
PKG QTY. 1	

Installation Tools for: Snap Fasteners, Grommets, Speedy Rivets, Baby Durable & Pull-The-Dot Fasteners

**Pres-N-Snap
SETTING TOOL**
will install

Spaenaur No.
876-220

- **Snaps**
- **Grommets**
- **Speedy Rivets**
with an O.D. of 9/32"
- **Pull-the-Dot
Fasteners**
24 line



Overall Length 12"
Throat Depth 3-1/4"

See complete information on page M29

PKG QTY. 100 (ALL FASTENERS ON THIS PAGE)
PKG QTY. 1 (ALL TOOLS, DIES AND PARTS)

See Bench Press on page M26

**DRIVE TOOL
(SETTING PUNCH)**

- 164-T**
For regular size
(24 line) Snap
Buttons and Eyelets
- 876-007**
For small size
(20 line)
Baby Durable
Buttons & Eyelets



2 IN 1 ANVIL



670-T
Size:
24 line

TOP
For Snap
Buttons



BOTTOM
For Snap
Eyelets

Note:
No. 670-T is a 2 in 1 die.
It is made with concave 670-T
style on top face, plus the
550-T face, on bottom.

For Baby Durable
20 line size
876-009 Die (For B-1286 Button)
876-008 Die (For B-1289 Eyelet)

TIME-SAVER ATTACHMENTS

**For installing
SNAP FASTENERS**



No.	Description
T-10R	WISE-GRIP PLIER/WRENCH straight jaw model, 10" long, throat depth 15/16" back of throat to centre of attachment dies.
T3-7	ATTACHMENT KIT 1 each of T4-79B, T4-80B, T4-82A, T4-89A. Kit Components
T4-79B	ANVIL for Button 670D
T4-80B	ANVIL for Eyelet 550A
T4-82A	CLINCHER Button (holds 548D)
T4-89A	CLINCHER Eyelet (holds 550S)

Snap Fastener Tools

Inch

Outils pour fermoirs à pression

Pouce

HAND OPERATED BENCH PRESS

– with approximately 4-1/2" throat depth and long padded handle to improve leverage and maximize performance.

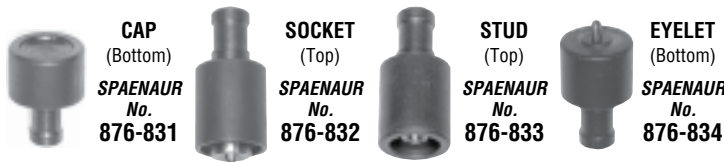
Accepts dies and adapters having 3/8" shaft diameters.

Fasteners that can be set using this Bench Press and appropriate die sets include: Snap Fasteners, Rolled Flange Brass Eyelets, "Kliikit" Snap Fasteners, Rolled Rim Brass Grommets with Spur Washers, Speedy Rivets - Button and Eyelet, Sheet Brass Grommets with Washers, Cord Couplers, Etc.



**SPAENAUR
No.
876-830**

Snap Fastener Dies – Must be ordered separately.



O/A Ht. 12"
O/A Lgth. 9-1/2"
Throat Ht. 2-1/4"

UPPER and LOWER DIES FOR BENCH PRESSES and DRIVE TOOLS and BENCH DIES FOR HAND INSTALLATION

MUST BE ORDERED SEPARATELY.

Select suitable Installation Tools by referring to the following—

FASTENERS			INSTALLATION TOOLS			
			HAND		BENCH PRESS	
ORDER BY SPAENAUR NUMBERS LISTED BELOW			BENCH DIE	DRIVE TOOL	3/8" SHANK DIA.	
TYPE	PART	NUMBER(S)			LOWER DIE	UPPER DIE
SNAP FASTENERS 24 line (.600" Dia.)	Buttons	665D & 670D Series	670-T	164-T	876-831	876-832
	Sockets	548D Series			876-834	876-833
	Eyelets	550 Series				
	Studs	550 Series				
	Stud	552D				
PULL-THE-DOT FAST. 24 line (.600" Dia.)	Button	B-1826	670-T	164-T	876-831	876-832
	Socket	B-1827			876-834	876-833 or 9760T
	Eyelets	550 Series				
	Stud	B-1824				
BABY DURABLE 20 line (.500" Dia.)	Buttons	B-1286 Series	876-009	876-007	1483-T	9323-T
	Sockets	B-1287 Series	876-008		1488-T	1486-T
	Eyelets	B-1289 & B-1290 Series				
	Studs	B-1288 Series				
SPEEDY RIVETS	Button Top 9/32" O.D.	106-187, 106-188, 106-190 & 106-191				876-529
	Eyelet Base 21/64" Flange Dia.	106-189, 106-192			876-530	
	Button Top 3/8" O.D.	106-183, 106-184, 106-193 & 106-196				876-531
	Eyelet Base 25/64" Flange Dia.	106-185			876-532	

Typical Upper and Lower Die



For use in any press or tool holders which will accept 3/8" shank dia.

M

CATALOG 14

SPAENAUR

Inch

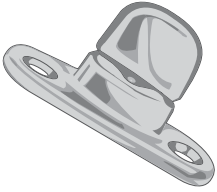
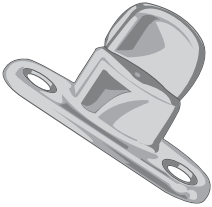

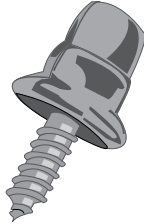







Snap Fasteners / Grommets / Installation Tools

Pouce

Fermeoirs à pression / Passe-fils / Outils d'installation












“COMMON SENSE” FASTENERS

PKG QTY. 100 (ALL FASTENERS ON THIS PAGE)
PKG QTY. 1 (ALL TOOLS ON THIS PAGE)

 <p>401-CS STUD Single, two screw base. Nickel on Brass</p>	 <p>402-CS STUD Double, two screw base. Nickel on Brass. 402-CSB Plain Brass.</p>	 <p>404-CS STUD #7 x 5/8" Wood Screw. Nickel on Brass. (Steel Screw.)</p>	 <p>404-B STUD #12 x 5/8" Wood Screw. Nickel on Brass. (Steel Screw.)</p>	
 <p>400 EYELET Regular 1/4" prongs. Nickel on Brass. 400B Plain Brass. 420 Long prong, 5/16". (Not Illustrated) Nickel on Brass. 420-B Plain Brass.</p>	 <p>400A WASHER For attaching No. 400 or No. 420. Nickel on Brass. 400AB Plain Brass.</p>	 <p>410 STUD Single, two prong, clinch type. Nickel on Brass. 410-B Plain Brass.</p>	 <p>412 STUD Double, two prong, clinch type. Nickel on Brass. 412-B Plain Brass.</p>	 <p>410A CLINCH PLATE For attaching stud No. 410 or No. 412. Nickel on Brass. 410-AB Plain Brass.</p>
		<p>450-T</p>  <p>Punch for 400, 400B, 420, 420B Eyelets.</p>	<p>HAND PUNCHES</p>  <p>171-T Punch for 410 and 412, also 895 Studs.</p>	

LIFT-THE-DOT FASTENERS

Supplied in Nickel Finish Only

 <p>608 SOCKET Regular, 7/32" prongs. Brass with bronze spring.</p>	 <p>609 SOCKET Long prong, 9/32". Brass with bronze spring.</p>	 <p>708A CLINCH PLATE For attaching No. 608 or No. 609. Brass.</p>	 <p>895 STUD Single, clinch type. Brass.</p>	 <p>295A CLINCH PLATE Use with stud No. 895. Brass.</p>	 <p>844 STUD Single, eyelet type. Brass. Tubular.</p>	 <p>844A WASHER Use with stud No. 844.</p>	<p>151-T HAND PUNCH</p>  <p>For 608 and 609 Sockets.</p>
 <p>106-W06-1W #8 x 3/8" 952-DL #8 x 5/8" Single, large hexagon base. Self-Tapping Steel Screw.</p>	 <p>852-D STUD #8 x 5/8" Brass Wood Screw. Single, large hexagon base.</p>	<p>HAND SCREW DRIVER 169-E</p>  <p>for Studs 882D, 852D, 952D, and 953D.</p>					

ALL STUDS MADE OF BRASS, NICKEL PLATED.

CATALOG 14 SPAENAUR

M

Snap Fasteners / Grommets / Installation Tools

Inch

Fermeurs à pression / Passe-fils / Outils d'installation

Pouce

Klikit[®]

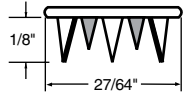
SNAP FASTENERS Brass — Nickel Plated

PKG QTY. 100

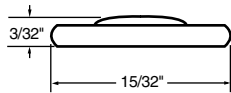
ATTACHING TOOLS

with 3/8" Arbor
for 876-830 Hand Press

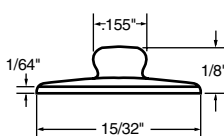
See page M26 for Bench Press



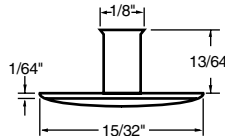
106-100
OPEN FRONT



106-101
SOCKET



106-W04-1T
STUD



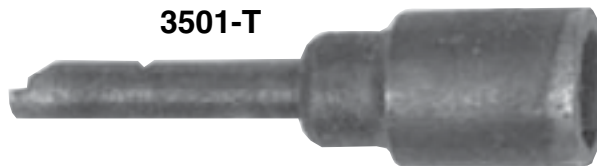
106-W05-1K
EYELET

SPAENAUR No.	Fits Fastener	PKG QTY.
876-014	106-100	1
876-015	106-101	1
876-016	106-W04-1T	1
876-017	106-W05-1K	1

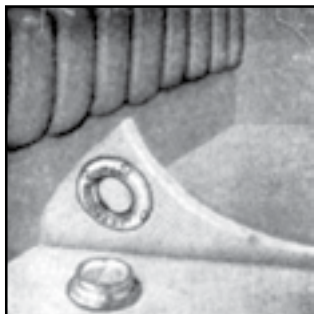
CINCH FASTENING TOOL

PKG QTY. 1

3501-T



(64C socket is no longer available.)



VELTRES — Vintage type CARPET FASTENERS

Socket is fastened to carpet by means of a pronged ring. When attached, ring is concealed in nap of carpet. Will not bend or break under pressure of stepping on fastener.

PKG QTY. 100

See M24 for Snap Fasteners



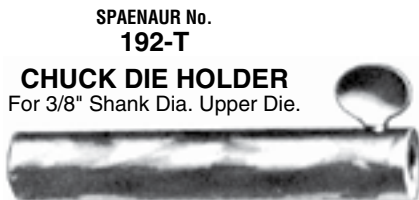
106-W15-1N
Socket



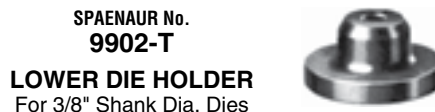
106-195
Pronged Ring

Brass — Black Nickel Finish

BENCH TOOLS



SPAENAUR No. **192-T**
CHUCK DIE HOLDER
For 3/8" Shank Dia. Upper Die.



SPAENAUR No. **9902-T**
LOWER DIE HOLDER
For 3/8" Shank Dia. Dies

PKG QTY. 1 (ALL ITEMS ON THIS PAGE)

For Installation Tool & Dies see Page M26

Snap Fastener Dies



CAP
(Bottom)
SPAENAUR No. **876-831**



SOCKET
(Top)
SPAENAUR No. **876-832**



STUD
(Top)
SPAENAUR No. **876-833**



EYELET
(Bottom)
SPAENAUR No. **876-834**



SPAENAUR No. **876-830**