

Inch

Snap Fasteners / Installation Tools

Pouce

Fermeirs à pression / Outils d'installation

**PULL-THE-DOT FASTENERS**



**B-1826  
BUTTON**

Brass,  
Nickel plated

24 Line

11/64" Barrel length

Attaching Tool No. 670-T



**B-1827  
SOCKET**

Brass,  
Nickel plated

Stiff action

Attaching Tool No. 164-T



**B-1824  
STUD**

Brass,  
Nickel plated

Clinch Type

Attaching Tool No. 9760-T



**EYELET**

- 550-A** 1/4" Nic. on brass
- 550-AB** 1/4" Plain brass
- 550-B** 5/16" Nic. on brass
- 550-BB** 5/16" Plain brass
- 106-024** 5/16" Nic. on steel
- 550-C** 3/8" Nic. on brass
- 550-CB** 3/8" Plain brass
- 550-AS** 1/4" Nic. on steel

**SPEEDY RIVETS**

For use on leather belts, handbags, luggage, etc., where a quick, sure riveting job is needed.



O.D. 9/32"  
O/A Lgth. 3/16"

**BUTTON — TOP**

- 106-191** Nickel on brass
- 106-190** Nickel on steel
- 106-187** Black on brass



**EYELET — BASE**  
**106-192** Barrel Lgth. 19/64" Nickel on Brass  
Flange Diameter 21/64"



O.D. 3/8"  
O/A Lgth. 17/64"

**BUTTON — TOP**

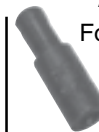
- 106-196** Nickel on brass



**EYELET — BASE**  
**106-W08-1X** Barrel Lgth. 5/16" Nickel on Steel  
Flange Diameter 25/64"

**Speedy Rivet  
ATTACHING TOOLS**

For use with 876-830 Press shown on page M26.



876-529



876-530

Tool No.	For attaching
<b>876-529</b>	106-187, -190, -191.
<b>876-530</b>	106-192.
<b>876-531</b>	106-196.
<b>876-532</b>	106-W08-1X.
<b>PKG QTY. 1</b>	

**Installation Tools for: Snap Fasteners, Grommets, Speedy Rivets, Baby Durable & Pull-The-Dot Fasteners**

**Pres-N-Snap  
SETTING TOOL**  
will install

Spaenaur No.  
**876-220**

- **Snaps**
- **Grommets**
- **Speedy Rivets**  
with an O.D. of 9/32"
- **Pull-the-Dot  
Fasteners**  
24 line



Overall Length 12"  
Throat Depth 3-1/4"

See complete information on page M29

**PKG QTY. 100 (ALL FASTENERS ON THIS PAGE)**  
**PKG QTY. 1 (ALL TOOLS, DIES AND PARTS)**

See Bench Press on page M26

**DRIVE TOOL  
(SETTING PUNCH)**

- 164-T**  
For regular size  
(24 line) Snap  
Buttons and Eyelets
- 876-007**  
For small size  
(20 line)  
Baby Durable  
Buttons & Eyelets



**2 IN 1 ANVIL**



**670-T**  
Size:  
24 line

**TOP**  
For Snap  
Buttons



**BOTTOM**  
For Snap  
Eyelets

**Note:**  
No. 670-T is a 2 in 1 die.  
It is made with concave 670-T  
style on top face, plus the  
550-T face, on bottom.

**For Baby Durable**  
20 line size  
**876-009 Die** (For B-1286 Button)  
**876-008 Die** (For B-1289 Eyelet)

**TIME-SAVER ATTACHMENTS**

**For installing  
SNAP FASTENERS**



No.	Description
<b>T-10R</b>	<b>WISE-GRIP PLIER/WRENCH</b> straight jaw model, 10" long, throat depth 15/16" back of throat to centre of attachment dies.
<b>T3-7</b>	<b>ATTACHMENT KIT</b> 1 each of T4-79B, T4-80B, T4-82A, T4-89A.  Kit Components
<b>T4-79B</b>	<b>ANVIL</b> for Button 670D
<b>T4-80B</b>	<b>ANVIL</b> for Eyelet 550A
<b>T4-82A</b>	<b>CLINCHER</b> Button (holds 548D)
<b>T4-89A</b>	<b>CLINCHER</b> Eyelet (holds 550S)

**Snap Fastener Tools**

Inch

**Outils pour fermoirs à pression**

Pouce

**HAND OPERATED BENCH PRESS**

– with approximately 4-1/2" throat depth and long padded handle to improve leverage and maximize performance.

Accepts dies and adapters having 3/8" shaft diameters.

Fasteners that can be set using this Bench Press and appropriate die sets include: Snap Fasteners, Rolled Flange Brass Eyelets, "Kliikit" Snap Fasteners, Rolled Rim Brass Grommets with Spur Washers, Speedy Rivets - Button and Eyelet, Sheet Brass Grommets with Washers, Cord Couplers, Etc.



**SPAENAUR  
No.  
876-830**

**Snap Fastener Dies – Must be ordered separately.**



O/A Ht. 12"  
O/A Lgth. 9-1/2"  
Throat Ht. 2-1/4"

**UPPER and LOWER DIES FOR BENCH PRESSES and  
DRIVE TOOLS and BENCH DIES FOR HAND INSTALLATION**

MUST BE ORDERED SEPARATELY.

Select suitable Installation Tools  
by referring to the following—

FASTENERS			INSTALLATION TOOLS			
			HAND		BENCH PRESS	
ORDER BY SPAENAUR NUMBERS LISTED BELOW			BENCH DIE	DRIVE TOOL	3/8" SHANK DIA.	
TYPE	PART	NUMBER(S)			LOWER DIE	UPPER DIE
<b>SNAP FASTENERS</b> 24 line (.600" Dia.)	Buttons	665D & 670D Series	670-T	164-T	876-831	876-832
	Sockets	548D Series			876-834	876-833
	Eyelets	550 Series				
	Studs	550 Series				
	Stud	552D				
<b>PULL-THE-DOT FAST.</b> 24 line (.600" Dia.)	Button	B-1826	670-T	164-T	876-831	876-832
	Socket	B-1827			876-834	876-833 or 9760T
	Eyelets	550 Series				
	Stud	B-1824				
<b>BABY DURABLE</b> 20 line (.500" Dia.)	Buttons	B-1286 Series	876-009	876-007	1483-T	9323-T
	Sockets	B-1287 Series	876-008		1488-T	1486-T
	Eyelets	B-1289 & B-1290 Series				
	Studs	B-1288 Series				
<b>SPEEDY RIVETS</b>	Button Top 9/32" O.D.	106-187, 106-188, 106-190 & 106-191				876-529
	Eyelet Base 21/64" Flange Dia.	106-189, 106-192			876-530	
	Button Top 3/8" O.D.	106-183, 106-184, 106-193 & 106-196				876-531
	Eyelet Base 25/64" Flange Dia.	106-185			876-532	

**Typical Upper  
and Lower Die**



For use in any press  
or tool holders which will  
accept 3/8" shank dia.

M

CATALOG 14

SPAENAUR

Inch

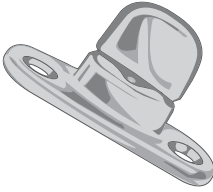
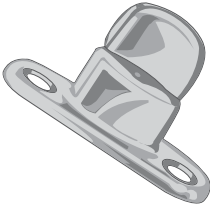

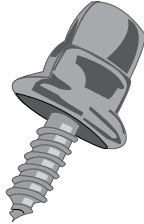


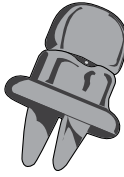



**Snap Fasteners / Grommets / Installation Tools**

Pouce

Fermeoirs à pression / Passe-fils / Outils d'installation












**“COMMON SENSE” FASTENERS**

PKG QTY. 100 (ALL FASTENERS ON THIS PAGE)  
PKG QTY. 1 (ALL TOOLS ON THIS PAGE)

 <p><b>401-CS STUD</b> Single, two screw base. Nickel on Brass</p>	 <p><b>402-CS STUD</b> Double, two screw base. Nickel on Brass. <b>402-CSB</b> Plain Brass.</p>	 <p><b>404-CS STUD</b> #7 x 5/8" Wood Screw. Nickel on Brass. (Steel Screw.)</p>	 <p><b>404-B STUD</b> #12 x 5/8" Wood Screw. Nickel on Brass. (Steel Screw.)</p>	
 <p><b>400 EYELET</b> Regular 1/4" prongs. Nickel on Brass. <b>400B</b> Plain Brass. <b>420</b> Long prong, 5/16". (Not Illustrated) Nickel on Brass. <b>420-B</b> Plain Brass.</p>	 <p><b>400A WASHER</b> For attaching No. 400 or No. 420. Nickel on Brass. <b>400AB</b> Plain Brass.</p>	 <p><b>410 STUD</b> Single, two prong, clinch type. Nickel on Brass. <b>410-B</b> Plain Brass.</p>	 <p><b>412 STUD</b> Double, two prong, clinch type. Nickel on Brass. <b>412-B</b> Plain Brass.</p>	 <p><b>410A CLINCH PLATE</b> For attaching stud No. 410 or No. 412. Nickel on Brass. <b>410-AB</b> Plain Brass.</p>
		<p><b>450-T</b> <b>HAND PUNCHES</b> <b>171-T</b></p>  <p>Punch for 400, 400B, 420, 420B Eyelets.      Punch for 410 and 412, also 895 Studs.</p>		

**LIFT-THE-DOT FASTENERS**

Supplied in Nickel Finish Only

 <p><b>608 SOCKET</b> Regular, 7/32" prongs. Brass with bronze spring.</p>	 <p><b>609 SOCKET</b> Long prong, 9/32". Brass with bronze spring.</p>	 <p><b>708A CLINCH PLATE</b> For attaching No. 608 or No. 609. Brass.</p>	 <p><b>895 STUD</b> Single, clinch type. Brass.</p>	 <p><b>295A CLINCH PLATE</b> Use with stud No. 895. Brass.</p>	 <p><b>844 STUD</b> Single, eyelet type. Brass. Tubular.</p>	 <p><b>844A WASHER</b> Use with stud No. 844.</p>	<p><b>151-T HAND PUNCH</b></p>  <p>For 608 and 609 Sockets.</p>
 <p><b>106-W06-1W</b> #8 x 3/8" <b>952-DL</b> #8 x 5/8" Single, large hexagon base. Self-Tapping Steel Screw.</p>	 <p><b>852-D STUD</b> #8 x 5/8" Brass Wood Screw. Single, large hexagon base.</p>	<p><b>HAND SCREW DRIVER 169-E</b></p>  <p>for Studs 882D, 852D, 952D, and 953D.</p>					

ALL STUDS MADE OF BRASS, NICKEL PLATED.

CATALOG 14 SPAENAUR

M

**Snap Fasteners / Grommets / Installation Tools**

Inch

**Fermeirs à pression / Passe-fils / Outils d'installation**

Pouce

**Klikit**

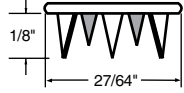
**SNAP FASTENERS** Brass — Nickel Plated

PKG QTY. 100

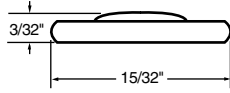
**ATTACHING TOOLS**

with 3/8" Arbor  
for 876-830 Hand Press

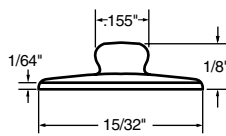
See page M26 for Bench Press



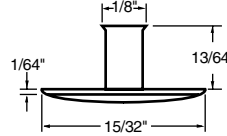
**106-100**  
OPEN FRONT



**106-101**  
SOCKET



**106-W04-1T**  
STUD



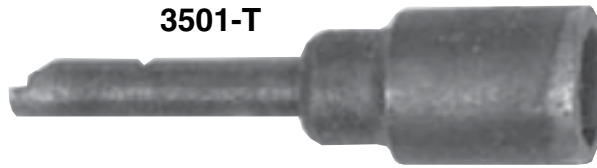
**106-W05-1K**  
EYELET

SPAENAUR No.	Fits Fastener	PKG QTY.
876-014	106-100	1
876-015	106-101	1
876-016	106-W04-1T	1
876-017	106-W05-1K	1

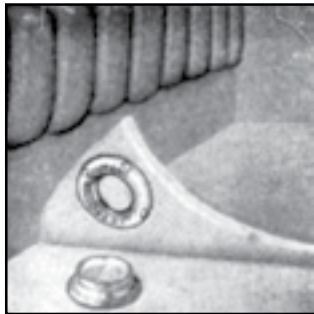
**CINCH FASTENING TOOL**

PKG QTY. 1

**3501-T**



(64C socket is no longer available.)



**VELTrex — Vintage type CARPET FASTENERS**

Socket is fastened to carpet by means of a pronged ring. When attached, ring is concealed in nap of carpet. Will not bend or break under pressure of stepping on fastener.

PKG QTY. 100

See M24 for Snap Fasteners



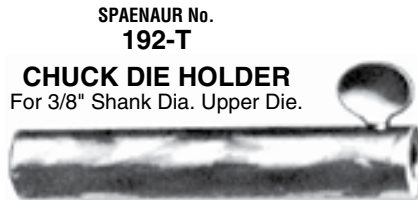
**106-W15-1N**  
Socket



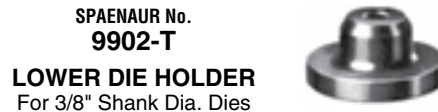
**106-195**  
Pronged Ring

Brass — Black Nickel Finish

**BENCH TOOLS**



SPAENAUR No. **192-T**  
**CHUCK DIE HOLDER**  
For 3/8" Shank Dia. Upper Die.



SPAENAUR No. **9902-T**  
**LOWER DIE HOLDER**  
For 3/8" Shank Dia. Dies

PKG QTY. 1 (ALL ITEMS ON THIS PAGE)

For Installation Tool & Dies see Page M26

**Snap Fastener Dies**



**CAP (Bottom)**  
SPAENAUR No. **876-831**



**SOCKET (Top)**  
SPAENAUR No. **876-832**



**STUD (Top)**  
SPAENAUR No. **876-833**



**EYELET (Bottom)**  
SPAENAUR No. **876-834**



SPAENAUR No. **876-830**



Inch

**Snap Fastener / Grommet Installation Tool**

Pouce

Fermeoir à pression / Outils d'installation de passe-fils

**PRES-N-SNAP**

**SETTING TOOL**

**876-220**

for

**Snap Fasteners,  
Brass Grommets,  
Speedy Rivets** with O.D. of 9/32",  
**Pull-the-Dot Fasteners** 24 Line.

PKG QTY. 1

(Includes 1 each of Die Nos. 876-221,  
876-222, 876-223 and 876-1554 for setting Snap  
Fasteners, plus one two-piece die set 876-226 for  
setting sheet Brass Grommets.)



U.S.A. Patent 0-221126

- **Strong aluminum body.**
- **3-1/8" throat clearance.**  
(O/A Lgth. 12", O/A Width 5-1/2")
- **Adjustable stroke for positive clinching.**
- **All-Steel, basic die-set included.**

Installs SNAPS and GROMMETS quickly in upholstery, auto tops, boat covers, tents, tarps, canvas, etc.

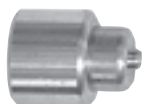
**A "No Nonsense" Tool at last — built to last!**

PKG QTY. 1 (ALL DIES AND PARTS ON THIS PAGE)



**876-221**

Die for No. 670-D  
Snap Fastener Cap



**876-1554**

Die for No. 548-D Snap  
Fastener Socket.



**876-222**

Die for Nos.  
550-A, B & C  
Snap Fastener Eyelets



**876-223**

Die for 550-S  
Snap Fastener Stud



**876-230**

Rubber Retainer  
used with Die Nos.  
876-221 and 876-222

**Tool parts list for Pres-N-Snap**

- 876-1551** Plunger Only
- 876-232** Handle
- 876-233** Lever
- 876-234** Compression Spring
- 876-235** Bolt & Nut
- 876-236** Adjusting Bolt
- 876-237** Frame Only

Die Set	Size	
	<b>876-224</b>	00
	<b>876-225</b>	0
	<b>876-226</b>	1
	<b>876-227</b>	2

Two-Piece Die-Sets, for setting  
Sheet Brass Grommets

Die Set	Size	
	<b>876-228</b>	0
	<b>876-229</b>	1

Two piece Die-Sets, for setting  
Spur Type Brass Grommets

CATALOG 14

SPAENAUR