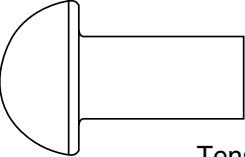
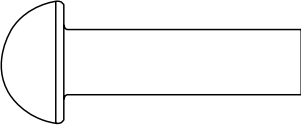


Inch

Solid Rivets / Rivet Installation Tools

Pouce

Rivets solide/ Outils d'installation de rivets

<div style="display: flex; justify-content: space-between;">  <div style="text-align: center;"> <h2 style="margin: 0;">BUTTON HEAD RIVETS</h2> <h3 style="margin: 0;">STEEL - PLAIN FINISH</h3> <p style="margin: 0;">Dimensions are to ASME/ANSI B18.1.2, 1972 (R 1983). Tensile strength: 52,000 to 62,000 P.S.I.      Annealed, for cold driving.</p> </div>  </div>											
Dia.	Length (Inches)	SPAENAUR No.	PKG QTY.	Dia.	Length (Inches)	SPAENAUR No.	PKG QTY.	Dia.	Length (Inches)	SPAENAUR No.	PKG QTY.
1/2"	1-1/4	291-F20-1N	50	3/4"	1-3/4	RVT-191	25	7/8"	3-1/2	RVT-214	20
	1-1/2	RVT-176	50		2	RVT-193	25		3-3/4	RVT-215	20
	1-3/4	RVT-177A	50		2-3/8	RVT-195	25		4	RVT-216	20
	2	RVT-178	50		2-3/4	RVT-198	25		4-1/4	RVT-217	20
	2-1/2	RVT-179	50		3-1/4	RVT-200	25		4-1/2	RVT-218	20
5/8"	1-1/4	RVT-180A	50	7/8"	4	RVT-202	20	1"	2-1/2	RVT-221	20
	1-1/2	RVT-181	50		4-1/2	RVT-203	20		3	RVT-223	20
	1-3/4	RVT-182	50	cont'd.	2	RVT-205	25		3-1/2	RVT-224	20
	1-7/8	RVT-183	50		2-1/2	RVT-208	25		4	RVT-225	10
	2	RVT-184	50		2-3/4	RVT-210	25	4-1/2	RVT-226	10	
	2-1/8	RVT-185	50		2-7/8	RVT-211	25				
	2-1/4	RVT-186	50	3	RVT-212	20	"HOW TO MEASURE RIVET LENGTHS" See page E4.				
	3-1/2	RVT-189	25	3-1/4	RVT-213	20					
4	RVT-190A	25									
<b>UNANNEALED</b>				3/4"	2-1/4	291-F08-1K	25				
1/2"	1	291-F18-1N	50		2-1/2	291-F11-1W	25				
5/8"	2-1/2	291-F12-1M	50		3	291-F16-1Y	25				
	3	291-F23-1W	25		3-1/2	291-F02-1A	25				
3/4"	1-7/8	291-F10-1K	25	3-1/2	291-F04-2Y	20					

**Straight Type for Solid Rivets**

Tool Grade Steel  
Heat Treated

Rivet Dia.	Length "L"	SPAENAUR No.	PKG QTY.
<b>Round Cupping</b>			
1/8"	3-1/2"	876-1762	1
3/16"	3-1/2"	876-1763	1
1/4"	3-1/2"	876-1764	1
<b>Flat Cupping</b>			
1/8"	3-1/2"	876-1767	1
3/16"	3-1/2"	876-1768	1
1/4"	3-1/2"	876-1769	1

**Straight Type for Flaring Tubular Rivets**

1/8"	3-1/2"	876-1779	1
3/16"	3-1/2"	876-1780	1
1/4"	3-1/2"	876-1781	1

**Straight Bell Type for Solid Rivets**

<b>Round Cupping</b>			
5/16"	3-1/2"	876-1765	1
3/8"	3-1/2"	876-1766	1
3/8"	3-1/2"	*876-1866	1
<b>Flat Cupping</b>			
5/16"	3-1/2"	876-1770	1

**Rivet Sets for Pneumatic Riveting Hammers**

with .401" Dia. Shank

(\*with .498" Dia. Shank)

Select desired Rivet Set by rivet diameter and desired Cupping Style.



Also available for Brazier, Button and Universal style.



Inch

**Semi-Tubular Rivets / Rivet Installation Tools**

Pouce

**Rivets semi-tubulaires / Outils d'installation de rivets**

Continued from Previous Page					PKG QTY. 100				
SPAENAUR No.	Dia. x Lgth.	Head Style	Head Dia.	Finish	SPAENAUR No.	Dia. x Lgth.	Head Style	Head Dia.	Finish
<b>Wafer Head</b>					<b>Self-Piercing</b>				
292-455	1/4" x 1"	Wafer	3/4"	Zinc	292-458	5/32" x 3/16"	Flat	5/16"	Nickel
					292-459	5/32" x 1/4"	Oval	5/16"	Nickel

Steel Tubular Rivet Finish - Legend					
<b>Ant.Br.</b> Antique Brass	<b>Blk.Ox.</b> Black Oxide	<b>Gy.Jp.H.</b> Grey Japanned Head	<b>ZD-C</b> Zinc Di-chromate		
<b>Ant.Cu.</b> Antique Copper	<b>Blu.Jp.H.</b> Blue Japanned Head	<b>Park.</b> Parkerize	<b>ZD-CY</b> Zinc Di-chromate Yellow		
<b>Blk.Jp.</b> Black Japanned	<b>Br.Jp.H.</b> Brown Japanned Head	<b>Wh.Jp.</b> White Japanned			
<b>Blk.Jp.H.</b> Black Japanned Head	<b>Gn.Jp.H.</b> Green Japanned Head	<b>Wh.Jp.H.</b> White Japanned Head			

## 430 Stainless Steel Tubular Rivets

**Oval Head Style**

PKG QTY. 100  
*(Except 294-019 PKG QTY. 50)*

SPAENAUR No.	Dia. x Lgth.	Head Style	Head Dia.	SPAENAUR No.	Dia. x Lgth.	Head Style	Head Dia.
294-003	3/32" x 7/64"	Oval	3/16"	294-011	1/8" x 1/4"	Oval	7/32"
294-004	3/32" x 1/8"	Oval	3/16"	294-012	1/8" x 5/16"	Oval	7/32"
294-005	3/32" x 5/32"	Oval	3/16"	294-013	1/8" x 9/16"	Oval	7/32"
294-006	3/32" x 11/64"	Oval	3/16"	294-014	9/64" x 5/32"	Oval	15/64"
294-007	1/8" x 7/64"	Oval	7/32"	294-015	9/64" x 9/32"	Oval	15/64"
*294-W02-1C	1/8" x 1/8"	Oval	7/32"	294-016	9/64" x 3/16"	Oval	5/16"
294-008	1/8" x 1/8"	Oval	7/32"	294-017	3/16" x 3/16"	Oval	3/8"
294-W03-1C	1/8" x 3/16"	Oval	7/32"	294-018	3/16" x 3/8"	Oval	3/8"
* 302 Stainless Steel				294-022	1/4" x 1-1/8"	Oval	7/16"
				294-019	1/4" x 1-3/8"	Oval	7/16"

### HAND SETTING TOOL

**HARDENED STEEL** with Knurled Finish  
For Tubular and Shallow Tubular Rivets

PKG QTY. 1

SPAENAUR No.	For Rivet Dia.
876-004	1/16"
876-005	3/32"
876-001	1/8"
876-546	9/64" and 5/32"
876-547	3/16"
876-006	7/32"
876-548	1/4"

WAFER HEAD - SHALLOW TUBULAR

### SNOW TRACK RIVETS

Annealed Steel - Zinc Chromated

PKG QTY. 100

SPAENAUR No.	Dia.	Lgth. Under Head	Head
RVT-170	1/4"	7/16"	3/4" X 1/16"

CATALOG 14 SPAENAUR