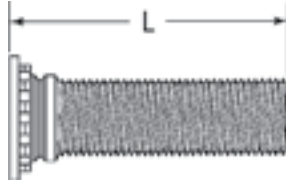


Inch  
Pouce



**Kwik-Thred Self-Clinching / Broaching Studs**  
Dispositif autobloqueur à filet Kwik / Goujons de brochage

**Steel**  
**Stainless Steel**  
**Aluminum**



THREAD  
Class 2A (MIL-S-7742)

PKG QTY. 100

Kwik-Thred self-clinching studs provide the strength of a threaded assembly in areas where the panel is too thin to be tapped. Their primary application is panel-to-panel, usually metal, but they are also very good with printed circuit boards (PCB). The serrated head of the stud is made to grip the panel securely when the nut is tightened, eliminating the need to weld. Unlike many other brands that have six serrations, Crescent's has twelve for significantly more gripping power. Kwik-Threds are available in sizes from #2 to #5/16. Available materials are Carbon Steel, 300 Series Stainless Steel, Aluminum and Phos Bronze. Other materials can be manufactured upon request.

THREAD SIZE	Dimensions in inches			Kind of Metal	ORDER BY SPAENAUR NUMBERS LISTED BELOW													
	D. Head Dia.				(L) Length in inches													
					1/4 (.250)	5/16 (.3125)	3/8 (.375)	1/2 (.500)	5/8 (.625)	3/4 (.750)	7/8 (.875)	1 (1.00)	1-1/4 (1.25)	1-1/2 (1.50)				
2-56	.144 ±.015	.085	.187	STEEL	614-C05-1X	614-C06-1A	614-C07-1P	614-C08-1Y	614-C09-1C									
				S.S.	614-C62-1N	614-C63-1T	614-C64-1K	614-C65-1W	614-C66-1M									
				ALUM.			614-D05-1N											
4-40	.176 ±.015	.111	.219	STEEL	614-C10-1Y	614-C11-1C	614-C12-1N	614-C13-1T	614-C14-1K	614-C15-1W								
				S.S.	614-C67-1M	614-C68-1A	614-C69-1P	614-C70-1A	614-C71-1P	614-C72-1Y								
				ALUM.			614-D06-1T	614-D07-1K	614-D08-1W	614-D09-1M								
6-32	.206 ±.015	.137	.250	STEEL	614-C16-1M	614-C17-1X	614-C18-1A	614-C19-1P	614-C20-1A	614-C21-1P	614-C22-1Y	614-C23-1C	614-C24-1N					
				S.S.		614-C73-1C	614-C74-1N	614-C75-1T	614-C76-1C	614-C77-1W	614-C78-1M	614-C79-1X						
				ALUM.			614-D10-1W	614-D11-1M	614-D12-1X	614-D13-1A		614-D14-1P						
8-32	.237 ±.015	.163	.281	STEEL			614-C25-1T	614-C26-1K	614-C27-1W	614-C28-1M	614-C29-1X	614-C30-1M	614-C31-1X	614-C32-1A				
				S.S.			614-C80-1M	614-C81-1X	614-C82-1A	614-C83-1P	614-C84-1Y	614-C85-1C						
				ALUM.				614-D15-1Y		614-D16-1C		614-D17-1N						
10-24	.256 ±.015	.189	.281	STEEL			614-C33-1P	614-C34-1Y	614-C35-1C	614-C36-1N		614-C38-1K	614-C39-1W	614-C01-2T				
				S.S.			614-C86-1N	614-C87-1T	614-C88-1K	614-C89-1W	614-C90-1K	614-C91-1W						
				ALUM.				614-D19-1K	614-D20-1T			614-D21-1K						
10-32	.256 ±.015	.189	.281	STEEL			614-C41-1W	614-C42-1M	614-C43-1X	614-C44-1A	614-C45-1P	614-C46-1Y	614-C47-1C	614-C48-1N				
				S.S.			614-C92-1M	614-C93-1X	614-C94-1A	614-C95-1P		614-C96-1Y						
				ALUM.				614-D22-1W		614-D23-1M		614-D24-1X						
1/4-20	.337 ±.015	.249	.312	STEEL				614-C49-1T	614-C50-1N	614-C51-1T	614-C52-1K	614-C53-1W	614-C54-1M	614-C55-1X				
				S.S.				614-C97-1C	614-C98-1N	614-C99-1T		614-D01-1A						
				ALUM.				614-D25-1A		614-D26-1P		614-D27-1Y						
5/16-18	.376 ±.015	.311	.375	STEEL					614-C56-1A	614-C57-1P	614-C58-1Y	614-C59-1C	614-C60-1Y	614-C61-1C				
				S.S.							614-D02-1P		614-D03-1Y		614-D04-1C			
				ALUM.							614-D28-1C							614-D29-1N

MATERIAL AND FINISHES		
STEEL Carbon Steel, Heat Treated, Zinc Plated	STAINLESS STEEL (S.S.) 300 Series Passivated	ALUMINUM (ALUM.) 2024-T4 Aluminum

For Inch Taper Pin Reamers see Page P30



CATALOG 14  
SPAENAUR