

**HeliCoil® Repair Inserts / Installation Tools**

Inch

**Inserts pour réparation HeliCoil<sup>MD</sup> / Outils d'installation**

Pouce

**A**

**HeliCoil® ASSORTIMENT 805-545**

**INCH COARSE (U.N.C.) AND FINE (U.N.F)  
REPAIR INSERT ASSORTMENT**

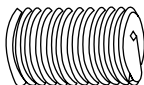
**24 SIZES - 174 PIECES**

4 U.N.C. Sizes — 87 Inserts. (2-56, 4-40, 6-32 and 8-32)  
4 U.N.F. Sizes— 87 Inserts. (3-56, 4-48, 6-40 and 8-36)  
Plus 8 Taps and 8 Installation Tools.

Furnished in REGULAR SIZE Steel drawer. Drawer will fit into Slide Racks shown on page A2



Shipping Weight: **2.5 kg** (5.52 lbs)



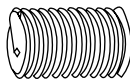
Name	Spaenaur No.	Thread Size	Qty.	Page
HeliCoil Industrial Screw Threaded Insert Tap Plug	874-034	#2-56	1	C209
	874-030	#3-48		
	874-032	#5-40		
	874-010	#8-32		
HeliCoil Industrial Screw Threaded Insert 304 Stainless Steel	874-046	#10-24	25	C211
	627-051	#2-56		
	627-150	#3-56		
	627-061	#4-40		
	627-155	#4-48		
	627-071	#6-32		
	627-160	#6-40		
HeliCoil Threaded Insert Tap Finishing Plug For Aluminum or Steel	627-850	#8-32	12	C209
	627-165	#8-36		
	874-196	#3-56		
	874-197	#4-48		
HeliCoil Installation Tool	874-198	#6-40	1	C211
	874-199	#8-36		
	876-650	#2-56		
	876-655	#3-56		
	876-652	#4-40		
	876-656	#4-48		
	876-654	#6-32		
	876-657	#6-40		
876-658	#8-36			

**HeliCoil® ASSORTIMENT 805-463A**

**Inch Coarse (U.N.C.)**

24 sizes - 88 only HeliCoil Inserts

Shipping Weight **3.18 kg** (7 lbs.)



Name	Spaenaur No.	Thread Size	Qty.	Page
HeliCoil Industrial Screw Threaded Insert 304 Stainless Steel	627-851	#10-24	12	C209
	627-853	1/4"-20		
	627-854	5/16"-18		
	627-855	3/8"-16		
	627-856	7/16"-14		
	627-857	1/2"-13		
HeliCoil Threaded Insert Tap Finishing Plug For Aluminum or Steel	627-859	5/8"-11	10	C210
	627-860	3/4"-10		
	874-011	#8-32		
	874-013	1/4"-20		
HeliCoil Installation Tool	874-014	5/16"-18	1	C209
	874-015	3/8"-16		
	874-016	7/16"-14		
	874-017	1/2"-13		
	874-019	5/8"-11		
	874-020	3/4"-10		
HeliCoil Installation Tool	876-030	#10-24	1	C208
	876-032	1/4"-20		
	876-033	5/16"-18		
	876-685	3/8"-16		
	876-035	7/16"-14		
	876-036	1/2"-13		
	876-038	5/8"-11		
	876-039	3/4"-10		

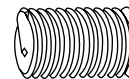
**HeliCoil® ASSORTIMENT 805-464**

**Inch Fine (U.N.F.)**

304 Stainless Steel

24 sizes - 88 only HeliCoil Inserts

Shipping Weight **3.5 kg** (7.75 lbs.)



Name	Spaenaur No.	Thread Size	Qty.	Page
HeliCoil Industrial Screw Threaded Insert 304 Stainless Steel	627-867	#10-32	12	C211
	627-868	1/4"-28		
	627-869	5/16"-24		
	627-870	3/8"-24		
	627-871	7/16"-20		
	627-872	1/2"-20		
	627-874	5/8"-18		
	627-875	3/4"-16		
HeliCoil Threaded Insert Tap Finishing Plug For Aluminum or Steel	874-070	#10-32	10	C212
	874-071	1/4"-28		
	874-072	5/16"-24		
	874-073	3/8"-24		
	874-074	7/16"-20		
	874-075	1/2"-20		
	874-077	5/8"-18		
	874-078	3/4"-16		
HeliCoil Installation Tool	876-070	#10-32	1	C212
	876-071	1/4"-28		
	876-072	5/16"-24		
	876-073	3/8"-24		
	876-074	7/16"-20		
	876-075	1/2"-20		
	876-077	5/8"-18		
	876-078	3/4"-16		

Regular Size Drawer: 13-3/8" x 9-1/4" x 2". Grey Enamelled Drawer fits the Slide Racks shown on page A2  
Inside lid label shows Part Nos. for ordering refills, installation instructions, etc.

**A70**

Spaenaur reserves the right to substitute parts in any assortment without notice. For any questions or suggestions about our Assortments and Plastikits, please contact us 1-800-265-8772. © 2018 Spaenaur Inc. All rights reserved. Catalog may not be reproduced, in whole or in part, without the written permission of Spaenaur Inc. Subject to Catalog Terms and Conditions of Use available at Spaenaur.com and on page TC2 and TC3 at the back of this catalog. Spaenaur se réserve le droit de remplacer des pièces dans n'importe quel assortiment sans préavis. Pour toute question ou suggestion concernant nos Assortiments et Plastikits, veuillez nous contacter au 1-800-265-8772. © 2018 Spaenaur Inc. Tous droits réservés. Le catalogue ne peut être reproduit, en tout ou en partie, sans l'autorisation écrite de Spaenaur Inc. L'utilisation est soumise aux Conditions d'utilisation du Catalogue disponibles sur Spaenaur.com et à la page TC4 et TC5 à la fin de ce catalogue.

Inch and Metric

Pouce et Métrique

HeliCoil® Repair Inserts / Installation Tools

Inserts pour réparation HeliCoil<sup>MD</sup> / Outils d'installation

# HeliCoil<sup>®</sup> METRIC ASSORTMENTS



**ASSORTMENT**  
**ASSORTIMENT** 805-465

## METRIC COARSE AND FINE

### 304 Stainless Steel

Contains: 108 Pieces - 22 Sizes (M5 to M12 sizes) Plus 7 Taps and 7 Installation Tools. Complete with installation instructions

Shipping Weight **2.6 kg** (5.75 lbs.)

Name	Spaenaur No.	Thread Size	Overall Length	Compatible Drill Size	Qty.	Page
304 Stainless Steel Industrial Screw Threaded	627-920	M5 x 0.80	7.5mm	5.20mm	12	C213
	627-B98-1Y	M6 x 1.00	9.0mm	6.25mm		
	627-931	M8 x 1.00	8.0mm	8.25mm		
	627-924	M8 x 1.25	12.0mm	8.30mm		
	627-327	M10 x 1.25	15.0mm	10.25mm		C215
	627-325	M10 x 1.25		10.50mm		C216
	627-925	M10 x 1.50	10.50mm	C215		
627-926	M12 x 1.75	18.0mm	12.50mm	10	C213	
Name	Spaenaur No.	Thread Size	Width A/F	Compatible Drill Size	Qty.	Page
Tap Finishing Plug For Aluminum / Steel	874-520	M5 x 0.80	4.95mm	5.30mm	1	C213
	874-521	M6 x 1.00	6.14mm	6.30mm		
	874-570	M8 x 1.00	7.36mm	8.30mm		C216
	874-524	M8 x 1.25		8.40mm		C213
	874-571	M10 x 1.25	7.08mm	10.25mm		C216
	874-525	M10 x 1.50		10.50mm		C213
	874-526	M12 x 1.75	8.33mm	12.50mm		
	Name	Spaenaur No.	Thread Size			
Installation Tool	877-000	M5 x 0.80			1	C208
	877-001	M6 x 1.00				
	877-011	M8 x 1.00				C208
	877-004	M8 x 1.25				C215
	877-004	M8 x 1.25				C208
	877-012	M10 x 1.25				C215
	877-005	M10 x 1.50				C215
	877-006	M12 x 1.75				C208



**ASSORTMENT**  
**ASSORTIMENT** 805-466

## METRIC SPARK PLUG SERIES

### 304 Stainless Steel

Contains: 10 sizes - 60 Inserts Plus 5 Taps and 5 Installation Tools

Shipping Weight **5.67 kg** (12-1/2 lbs.)

Name	Spaenaur No.	Thread Size	Overall Length	Qty.	Page
HeliCoil Industrial Screw Threaded Insert Plug Tap For Steel	627-883	7/8"-18	5/8"	6	C214
	627-938	M10 x 1.00	1/2"		
	627-939	M12 x 1.25	3/4"		
	627-940		3/4"		
	627-941	3/8"			
	627-942	7/16"			
	627-945	M14 x 1.25	0.472"		
	627-943		1/2"		
	627-944		3/4"		
627-946	M18 x 1.50	1/2"	C214		
			C215		
Name	Spaenaur No.	Thread Size		Qty.	Page
Hand Tool Spark Plug Series Inch and Metric	876-086	7/8"-18		1	C214
	874-086				
	874-531	M10 x 1.0			
	877-017				
	874-532	M12 x 1.25			
	877-018				
	874-533	M14 x 1.25			
	877-019				
	874-536	M18 x 1.50			
	877-020				
			C214		
			C215		