



SURFACE PREPARATION

Loctite offers a complete line of surface preparation products to ensure the maximum performance of Loctite® Adhesives and Sealants. Loctite® Accelerators are used to increase the cure speed and gap filling capabilities of Cyanoacrylate Adhesives. Activators are specially engineered curing agents for Structural Adhesives. Loctite® Primers are used to ensure cure on inactive surfaces and speed the cure of machinery adhesives. All Loctite® Surface Preparation Products are available in ozone-safe (non-CFC) solvent-based and solventless formulations.

7452 Tak Pak® Accelerator

This accelerator, with aggressive cleaning properties, promotes the cure speed of all Loctite® Cyanoacrylate Adhesives.

7075 Activator

An acetone-based activator that promotes the proper cure of Loctite® Products 324 and 325.

7387 Activator

This activator promotes cures of most Loctite® Acrylic Adhesives. This is a flammable product.

7471 Primer T

A solvent-based primer speeds cure of all Loctite® Anaerobic Adhesives and ensures proper cure on inactive metals.

7649 Primer N

A solvent-based primer that features very long on-part life. Use to speed cures of all Loctite® Anaerobic Products and ensure proper cure on inactive metals. Ideal for cure conditions below room temperature.

770 PRISM® Primer

An adhesion promoter formulated for use with polyolefins and other low-energy surfaces. Use with Loctite® Cyanoacrylate Adhesives. Features fast dry time and long on-part life.

ACCELERATORS/PRIMERS

Series	Spaenaur No.	Mfg. No.	Container	Colour	Viscosity (mPas)	Base	On-Part Life	Dry Time	Applications
770	800-132	18396	1.75 fl. oz. bottle	Colourless	1.25	Heptane	8 hrs.	30 sec.	All cyanoacrylates
	800-190	18397	16 fl. oz. can						
7452	800-191	18490	1.75 fl. oz. brush-cap bottle	Clear/amber	0.4	Acetone	1 min.	<30 sec.	All cyanoacrylates
	800-192	18580	1.75 fl. oz. spray-cap bottle						
	800-127	8637	0.7 fl. oz. metered mist						
	800-193	18575	1 qt. can						
	800-194	18576	1 gal. can						
7471	800-117	19267	1.75 fl. oz. bottle	Amber	2	Acetone/ Isopropanol	7 days	30-70 sec.	Anaerobics
	800-195	22477	4.5 oz. aerosol can						
	800-196	19268	1 gal. can						
7649	800-115	19269	1.75 fl. oz. bottle	Clear/green	2	Acetone	30 days	30-70 sec.	Anaerobics
	800-122	21347	25 g aerosol can						
	800-086	21348	4.5 oz. aerosol can						
	800-197	19266	1 gal. can						

ACTIVATORS

7075	800-280	21349	1 qt. can	Amber	2	Acetone	2 hrs.	3 min	324, 325
	800-129	22671	4.5 oz. aerosol can						
7387	800-133	18861	1.75 fl. oz. bottle	Light Brown	1.5	Heptane/ Isopropanol	2 hrs.	None	Structurals
	800-198	18862	1 qt. can						
	800-199	21088	4.5 oz. aerosol can						

Bold Type Spaenaur No's. in Stock.

Light Type Spaenaur No's. available upon request.

Tel: 1-800-265-8772 Fax: 519-744-0818

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