

PRECISIONS - COUNTERSINKS

90°, Form "C" with Parallel Shank

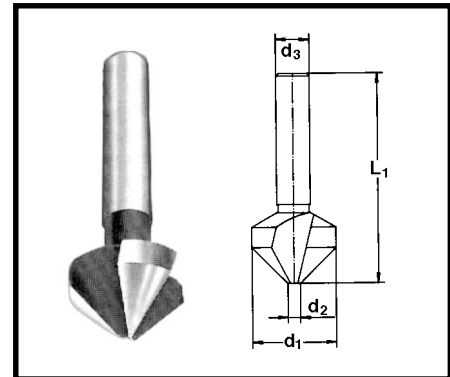
Metric

DIN 335

High Speed Steel
Right Hand Cut

Range of Application:

For iron and non-ferrous metals, synthetic material soft and hard. Universal deburring and sink tool for all kinds of borings. High standard cutting features guarantee a smooth surface without burrs; profile relief facilitate an easy regrind.



SPAENAUR No.	d1 mm	d2 mm	d3 mm	L1 mm
874-1020	4.3	1.3	4	40
874-1021	5.0	1.5	4	40
874-1022	6.0	1.5	5	45
874-1023	6.3	1.5	5	45
874-1024	7.0	1.8	6	50
874-1025	8.0	2.0	6	50
874-1026	8.3	2.0	6	50
874-1139	10.0	2.5	6	50
874-1027	10.4	2.5	6	50
874-1028	11.5	2.8	8	56
874-1029	12.4	2.8	8	56
874-1030	15.0	3.2	10	60
874-1031	16.5	3.2	10	60
874-1032	19.0	3.5	10	63
874-1033	20.5	3.5	10	63
874-1034	23.0	3.8	10	67
874-1035	25.0	3.8	10	67
874-1036	28.0	4.0	12	71
874-1140	31.0	4.2	12	71



Priced Singly.

DIN 335C COUNTERSINK SET 874-1047

Taper and deburring countersinks set 90°. DIN335 CBN-ground with triple cutting lip in wooden case.

SPAENAUR No.	Bit Diameters (d1) in set.
874-1047	4.3, 5.0, 6.0, 6.3, 7.0, 8.0, 8.3, 10.0, 10.4, 11.5, 12.4, 15.0, 16.5, 19.0, 20.5, 23.0, 25.0 mm

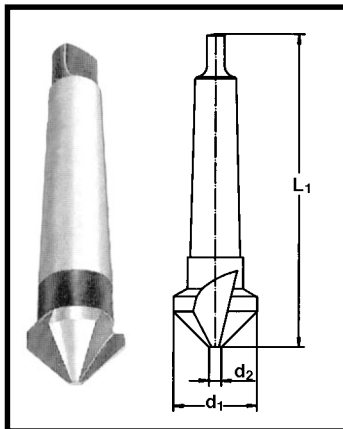
METRIC

PRECISIONS - COUNTERSINKS

90°, Form "D" with Morse Taper Shank

DIN 335

High Speed Steel
Right Hand Cut



Range of Application:

For iron and non-ferrous metals, synthetic material soft and hard. Universal deburring and sink tool for all kinds of borings. High standard cutting features guarantee a smooth surface without burrs; profile relief facilitate an easy regrind.

SPAENAUR No.	d1 mm	d2 mm	L1 mm	Morse Taper
874-1038	15.0	3.0	85	1
874-1039	16.5	3.2	85	1
874-1040	19.0	3.2	100	2
874-1041	20.5	3.5	100	2
874-1042	23.0	3.8	106	2
874-1043	25.0	3.8	106	2
874-1044	28.0	4.0	112	2
874-1045	31.0	4.2	112	2
874-1046	37.0	4.8	118	2