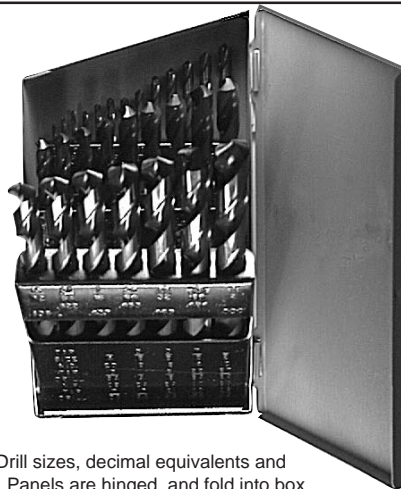


HIGHEST QUALITY
U.S.A. MADE

STRAIGHT SHANK
JOBBER'S' DRILLS

In First Quality
Metal Index Boxes

COMPACT
CONVENIENT
DURABLE



Holes in panels are individually drilled. Drill sizes, decimal equivalents and tap sizes, are plainly marked on panels. Panels are hinged, and fold into box.

**FRACTIONAL-SIZE DRILL SETS
WITH INDEX**

SET NO.	CONTENTS	SIZES					
HSDS-13	13 Drills	1/16,	5/64,	3/32,	7/64,	1/8,	
		9/64,	5/32,	11/64,	3/16,	13/64,	
		7/32,	15/64,	1/4			
HSDI-13	Index only for above.						
HSDS-15	15 Drills	1/16,	3/32,	1/8,	5/32,	3/16,	
		7/32,	1/4,	9/32,	5/16,	11/32,	
		3/8,	13/32,	7/16,	15/32,	1/2	
HSDI-15	Index only for above.						
HSDS-29	29 Drills	1/16,	5/64,	3/32,	7/64,	1/8,	
		9/64,	5/32,	11/64,	3/16,	13/64,	
		7/32,	15/64,	1/4,	17/64,	9/32,	
		19/64,	5/16,	21/64,	11/32,	23/64,	
		3/8,	25/64,	13/32,	27/64,	7/16,	
		29/64,	15/32,	31/64,	1/2		
HSDI-29	Index only for above.						

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**WIRE GAUGE (Number Size)
& LETTER SIZE DRILL SETS**

DRILL SETS INCLUDING INDEX

SET NO.	CONTENTS	SIZES	INDEX ONLY
HSDS-217	20 Drills	No's. 61 to 80 incl.	HSDI-217
HSDS-219	60 Drills	No's. 1 to 60 incl.	HSDI-219
HSDS-226	26 Drills	Sizes A to Z incl.	HSDI-226



No. 875-167
4-Flute Core Drill
(left)

Straight Shank
13/16" Diameter
10-1/8" O/A Length
High Speed Steel



No. 874-339
Finishing Tap
(right)

High Speed Steel
7/8"-14 Thread

Tap shown
in protective
plastic coating.

— Note —

Above items are required when installing No. 627-019 EZ-LOK Thread Inserts, as listed on page C214.

**CHATTERLESS
COUNTERSINKS**

HIGH SPEED



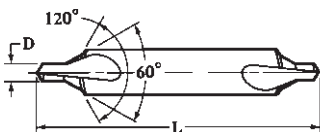
Six-Flute

SPAENAUR No.'s			Body Diameter	Shank Diameter
82° CTSK.	90° CTSK.	120° CTSK.		
875-200	875-207	875-214	1/8"	1/8"
875-201	875-208	875-215	3/16"	3/16"
875-202	875-209	875-216	1/4"	3/16"
875-203	875-210	875-217	5/16"	1/4"
875-204	875-211	875-218	3/8"	1/4"
875-205	875-212	—	1/2"	1/4"
875-206	875-213	875-219	1/2"	3/8"
875-881	875-239	—	5/8"	3/8"
875-882	—	—	3/4"	1/2"

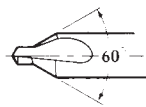
When ordering please specify head diameter of screw and degree of countersink.

Please refer to Section R for Head Dimension Charts.

Combined DRILL and COUNTERSINK- Double Ended



Bell Type



Plain Type

High Speed Steel

60° ctsk. with 120° chamfer

SPAENAUR No.	Drill Dia.	Countersink	Overall Length
875-184	3/32"	Bell Type	2"
875-169	1/8"	Plain Type	2"
875-185	5/32"	Bell Type	2-3/4"
875-186	3/16"	Bell Type	3"

Not guaranteed against breakage or wear.

CATALOG 13

Drills and Countersinks not guaranteed against breakage or wear.

All items on this page Priced Singly.

Tel: 1-800-265-8772 Fax: 519-744-0818

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