

Straight Shank Jobbers' Drills

Inch

Forets droits

Pouces



HIGHEST QUALITY - MADE IN U.S.A.

**HIGH SPEED STEEL 118° POINT
NITRATED FOR BEST PERFORMANCE**

Unit Pkg. - 10 per size for drill sizes #80 to 21/64".

Unit Pkg. - 5 per size for drill sizes Q to 1/2". *Unit Pkg. 1

SPAENAUR No.	Drill Size	Dia-meter	Overall Length Inches	Flute Length Inches	SPAENAUR No.	Drill Size	Dia-meter	Overall Length Inches	Flute Length Inches	SPAENAUR No.	Drill Size	Dia-meter	Overall Length Inches	Flute Length Inches
HSD-80	80	.0135	3/4	3/16	HSD-38	38	.1015	2-1/2	1-7/16	HSD-2	2	.221	3-7/8	2-5/8
HSD-79	79	.0145	3/4	3/16	HSD-37	37	.104	2-1/2	1-7/16	HSD-1	1	.228	3-7/8	2-5/8
HSD-1/64	1/64	.0156	3/4	3/16	HSD-36	36	.1065	2-1/2	1-7/16	875-172	A	.234	3-7/8	2-5/8
HSD-78	78	.016	7/8	3/16	HSD-7/64	7/64	.1094	2-5/8	1-1/2	HSD-15/64	15/64	.2344	3-7/8	2-5/8
HSD-77	77	.018	7/8	3/16	HSD-35	35	.110	2-5/8	1-1/2	875-173	B	.238	4	2-3/4
HSD-76	76	.020	7/8	3/16	HSD-34	34	.111	2-5/8	1-1/2	875-174	C	.242	4	2-3/4
HSD-75	75	.021	1	1/4	HSD-33	33	.113	2-5/8	1-1/2	875-175	D	.246	4	2-3/4
HSD-74	74	.0225	1	1/4	HSD-32	32	.116	2-3/4	1-5/8	HSD-1/4	1/4	.250	4	2-3/4
HSD-73	73	.024	1-1/8	5/16	HSD-31	31	.120	2-3/4	1-5/8	875-176	E	.250	4	2-3/4
HSD-72	72	.025	1-1/8	5/16	HSD-1/8S	1/8	.1250	1-7/8	1	875-177	F	.257	4-1/8	2-7/8
HSD-71	71	.026	1-1/4	3/8	HSD-1/8	1/8	.1250	2-3/4	1-5/8	875-178	G	.261	4-1/8	2-7/8
HSD-70	70	.028	1-1/4	3/8	HSD-30	30	.1285	2-3/4	1-5/8	HSD-17/64*	17/64	.2656	4-1/8	2-7/8
HSD-69	69	.0292	1-3/8	1/2	HSD-29	29	.136	2-7/8	1-3/4	875-181	H	.266	4-1/8	2-7/8
HSD-68	68	.031	1-3/8	1/2	HSD-28	28	.1405	2-7/8	1-3/4	875-180	I	.272	4-1/8	2-7/8
HSD-1/32	1/32	.0312	1-3/8	1/2	HSD-9/64	9/64	.1406	2-7/8	1-3/4	875-037	J	.277	4-1/8	2-7/8
HSD-67	67	.032	1-3/8	1/2	HSD-27	27	.144	3	1-7/8	875-038	K	.281	4-1/4	2-15/16
HSD-66	66	.033	1-3/8	1/2	HSD-26	26	.147	3	1-7/8	HSD-9/32	9/32	.2812	4-1/4	2-15/16
HSD-65	65	.035	1-1/2	5/8	HSD-25	25	.1495	3	1-7/8	875-039	L	.290	4-1/4	2-15/16
HSD-64	64	.036	1-1/2	5/8	HSD-24	24	.152	3-1/8	2	875-040	M	.295	4-3/8	3-1/16
HSD-63	63	.037	1-1/2	5/8	HSD-23	23	.154	3-1/8	2	HSD-19/64	19/64	.2969	4-3/8	3-1/16
HSD-62	62	.038	1-1/2	5/8	HSD-5/32	5/32	.1562	3-1/8	2	875-041	N	.302	4-3/8	3-1/16
HSD-61	61	.039	1-5/8	11/16	HSD-22	22	.157	3-1/8	2	HSD-5/16	5/16	.3125	4-1/2	3-3/16
HSD-60	60	.040	1-5/8	11/16	HSD-21	21	.159	3-1/4	2-1/8	875-170	O	.316	4-1/2	3-3/16
HSD-59	59	.041	1-5/8	11/16	HSD-20	20	.161	3-1/4	2-1/8	875-171	P	.323	4-5/8	3-5/16
HSD-58	58	.042	1-5/8	11/16	HSD-19	19	.166	3-1/4	2-1/8	HSD-21/64	21/64	.3281	4-5/8	3-5/16
HSD-57	57	.043	1-3/4	3/4	HSD-18	18	.1695	3-1/4	2-1/8	875-179	Q	.332	4-3/4	3-7/16
HSD-56	56	.0465	1-3/4	3/4	HSD-11/64	11/64	.1719	3-1/4	2-1/8	875-042	R	.339	4-3/4	3-7/16
HSD-3/64	3/64	.0468	1-3/4	3/4	HSD-17	17	.173	3-3/8	2-3/16	HSD-11/32	11/32	.3437	4-3/4	3-7/16
HSD-55	55	.052	1-7/8	7/8	HSD-16	16	.177	3-3/8	2-3/16	875-043	S	.348	4-7/8	3-1/2
HSD-54	54	.055	1-7/8	7/8	HSD-15	15	.180	3-3/8	2-3/16	875-044	T	.358	4-7/8	3-1/2
HSD-53	53	.0595	1-7/8	7/8	HSD-14	14	.182	3-3/8	2-3/16	HSD-23/64	23/64	.3594	4-7/8	3-1/2
HSD-1/16	1/16	.0625	1-7/8	7/8	HSD-13	13	.185	3-1/2	2-5/16	875-045	U	.368	5	3-5/8
HSD-52	52	.0635	1-7/8	7/8	HSD-3/16	3/16	.1875	3-1/2	2-5/16	HSD-3/8	3/8	.375	5	3-5/8
HSD-51	51	.067	2	1	HSD-12	12	.189	3-1/2	2-5/16	875-046	V	.377	5	3-5/8
HSD-50	50	.070	2	1	HSD-11	11	.191	3-1/2	2-5/16	875-047	W	.386	5-1/8	3-3/4
HSD-49	49	.073	2	1	HSD-10	10	.1935	3-5/8	2-7/16	HSD-25/64	25/64	.3906	5-1/8	3-3/4
HSD-48	48	.076	2	1	HSD-9	9	.196	3-5/8	2-7/16	875-182	X	.397	5-1/8	3-3/4
HSD-5/64	5/64	.0781	2	1	HSD-8	8	.199	3-5/8	2-7/16	875-048	Y	.404	5-1/4	3-7/8
HSD-47	47	.0785	2	1	HSD-7	7	.201	3-5/8	2-7/16	HSD-13/32	13/32	.4062	5-1/4	3-7/8
HSD-46	46	.081	2-1/8	1-1/8	HSD-13/64	13/64	.2031	3-5/8	2-7/16	875-049	Z	.413	5-1/4	3-7/8
HSD-45	45	.082	2-1/8	1-1/8	HSD-6	6	.204	3-3/4	2-1/2	HSD-27/64	27/64	.4219	5-3/8	3-15/16
HSD-44	44	.086	2-1/8	1-1/8	HSD-5	5	.2055	3-3/4	2-1/2	HSD-7/16	7/16	.4375	5-1/2	4-1/16
HSD-43	43	.089	2-1/4	1-1/4	HSD-4	4	.209	3-3/4	2-1/2	HSD-29/64	29/64	.4531	5-5/8	4-3/16
HSD-42	42	.0935	2-1/4	1-1/4	HSD-3	3	.213	3-3/4	2-1/2	HSD-15/32	15/32	.4687	5-3/4	4-5/16
HSD-3/32	3/32	.0937	2-1/4	1-1/4	HSD-7/32	7/32	.2187	3-3/4	2-1/2	HSD-31/64	31/64	.4844	5-7/8	4-3/8
HSD-41	41	.096	2-3/8	1-3/8						HSD-1/2	1/2	.500	6	4-1/2
HSD-40	40	.098	2-3/8	1-3/8										
HSD-39	39	.0995	2-3/8	1-3/8										

**SPAENAUR DRILLS - MANUFACTURED TO CANADIAN AND AMERICAN SPECIFICATIONS -
ARE FULL LENGTH - GIVE FULL VALUE.**

P.C. 875

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SPAENAUR

See page E124 & E125
for Drill Rod.