

MILLED STEEL TAPER PINS

Low Carbon Steel
Not Plated

Milled from solid bar STEEL.



DIAMETER IS MEASURED AT THE LARGE END

STANDARD TAPER
1/4" PER FOOT or .0208" PER INCH

Tolerance on Diameter
+0.0013" to -0.0007"

Length Tolerance ±0.030"

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SIZE	7/0	6/0	4/0	000	00	0	1	2	3	4
Diameter Large End	.0625	.0780	.1090"	.125"	.141"	.156"	.172"	.193"	.219"	.250"
Approx. Fraction	1/16"	5/64"	7/64"	1/8"	9/64"	5/32"	11/64"	3/16"	7/32"	1/4"
5/8"			239-499							239-500
3/4"					239-501	239-462	239-465	239-468	239-472	239-476
7/8"						239-466				
1"					TP-601	TP-603	TP-605	239-469	239-473	
1-1/8"									239-474	
1-1/4"				239-502		239-463	239-494	TP-608	TP-611	239-477
1-1/2"	239-498	239-497			TP-602	TP-604	TP-606	TP-609	TP-612	TP-614
1-3/4"						239-464		239-470		239-478
2"			239-496		239-438	239-440	TP-607	TP-610	TP-613	TP-615
2-1/4"							239-467		239-475	239-479
2-1/2"			239-508	239-507	239-506	239-505	239-441	239-442	239-445	TP-616
2-3/4"							239-471			239-480
3"	<i>Unit Package 25</i>				239-439	239-433	239-434	239-443	239-446	239-448
3-1/2"							239-444	239-435		
4"								239-447	239-436	

SIZE	5	6	7	8	9	10	11			
Diameter Large End	.289"	.341"	.409"	.492"	.591"	.706"	.860"			
Approx. Fraction	19/64"	11/32"	13/32"	1/2"	19/32"	23/32"	55/64"			
1"		239-482								
1-1/4"	239-481	239-483	239-486							
1-1/2"	TP-617	TP-600	239-487	<i>Unit Package 25</i>						
1-3/4"	TP-618	239-484	239-488							
2"	TP-619	TP-621	TP-631							
2-1/4"		239-485	239-489							
2-1/2"	TP-620	TP-622	TP-624	239-962						
2-3/4"		239-493	239-490					<i>Unit Package 10</i>		
3"	TP-632	TP-623	TP-625	239-454						
3-1/2"	239-449		239-491			239-459				
3-3/4"			239-495							
4"	TP-626	239-451	239-453	239-455	239-457					
4-7/8"			239-492							
5"	239-450	TP-627	239-437	239-456	239-458	239-460				
6"	239-504	239-452	TP-628	TP-629	TP-630	239-461	239-503			
7"						239-510		<i>Unit Package 1</i>		

See page P51 for Taper Pin Reamers.

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