



**Automatic self-locking external thread
with use-activated epoxy adhesive**

Used for the repair and prevention of stripped threads in Aluminum, Magnesium, Cast Iron, Steel, Copper, and Brass.

External threads are standard inch size and pitch to permit use of standard drills and taps. No special tap sizes needed.

Installation

1 Drill with standard drill.



2 Tap hole with standard tap.



3 Turn E-Z LOK home flush with bolt, stud, or spark plug.



Made of STEEL with BLACK OXIDE FINISH	SPAENAUR No.	INTERNAL THREAD	EXTERNAL THREAD	LENGTH	TAP DRILL SIZE	TAP SIZE	MIN. FULL THREAD DEPTH	POWER DRIVE TOOL
COARSE THREAD SIZES	627-020	4-40	10-32	.250	5/32	10/32	9/32	SPAENAUR No.
	627-021	6-32	1/4-20	.280	7	1/4-20	11/32	876-790
	627-022	8-32	5/16-18	.290	F	5/16-18	7/16	876-791
	627-001	10-24	3/8-16	.406	5/16	3/8-16	15/32	876-792
	627-002	1/4-20	7/16-14	.437	23/64	7/16-14	1/2	876-793
	627-003	5/16-18	1/2-13	.484	27/64	1/2-13	9/16	876-794
	627-004	3/8-16	9/16-12	.515	31/64	9/16-12	19/32	876-795
	627-005	7/16-14	5/8-11	.656	17/32	5/8-11	23/32	876-796
	627-006	1/2-13	3/4-10	.656	21/32	3/4-10	3/4	876-797
	627-007	5/8-11	7/8-9	.687	49/64	7/8-9	13/16	876-797
627-008	5/8-11	7/8-9	1.125	49/64	7/8-9	1-1/4	876-797	
627-009	3/4-10	1-8	.781	7/8	1-8	7/8	876-798	
627-025*	7/8-9	1-1/4-7	1.125	1-7/64	1-1/4-7	1-1/8	—	
627-010	1-8	1-3/8-12	1.250	1-9/32	1-3/8-12	1-3/8	—	
FINE THREAD SIZES	627-011	10-32	3/8-16	.406	5/16	3/8-16	15/32	876-791
	627-012	1/4-28	7/16-14	.437	23/64	7/16-14	1/2	876-792
	627-013	5/16-24	1/2-13	.484	27/64	1/2-13	9/16	876-793
	627-014	3/8-24	9/16-12	.515	31/64	9/16-12	19/32	876-794
	627-015	7/16-20	5/8-11	.656	17/32	5/8-11	23/32	876-795
	627-016	1/2-20	3/4-10	.656	21/32	3/4-10	3/4	876-796
	627-017	5/8-18	7/8-9	.687	49/64	7/8-9	13/16	876-797
	627-018	3/4-16	1-8	.781	7/8	1-8	7/8	876-798
METRIC THREAD SIZES	627-216*	M4-0.7	M8-1.25	7.5 mm	6.9 mm	M8-1.25	9.0 mm	—
	627-200	M6-1.0	3/8-16	.406	5/16	3/8-16	15/32	876-792
	627-201	M8-1.25	1/2-13	.484	27/64	1/2-13	9/16	876-793
	627-202	M10-1.50	9/16-12	.515	31/64	9/16-12	19/32	876-794
	627-203	M12-1.75	3/4-10	.656	21/32	3/4-10	3/4	876-795
	627-204	M14-2.0	7/8-9	.687	49/64	7/8-9	13/16	876-796
	627-205	M16-2.0	1-8	.781	7/8	1-8	7/8	876-797
	627-206	M10-1.0	9/16-18	.453	33/64	9/16-18	1/2" reach	—
	627-207	M12-1.25	5/8-18	.453	37/64	5/8-18	1/2" reach	—
	627-208	M12-1.25	5/8-18	.703	37/64	5/8-18	3/4" reach	—
SPARK PLUG SIZES	627-209	M14-1.25	3/4-16	.328	11/16	3/4-16	3/8" reach	—
	627-210	M14-1.25	3/4-16	.453	11/16	3/4-16	1/2" reach	—
	627-211	M14-1.25	3/4-16	.703	11/16	3/4-16	3/4" reach	—
	627-217	M18-1.50	1-12	.453	59/64	1-12	1/2" reach	—
	VW CASE SAVERS	627-213 (Open)	M10-1.50	9/16-12	1.000	31/64	9/16-12	1-1/16
627-214 (Closed)		M10-1.50	9/16-12	1.000	31/64	9/16-12	1-1/16	—
CUMMINS HEAD BOLT	627-019	11/16-16	7/8-14	2.000	13/16 (875-167)	7/8-14 (874-339)	2-3/16	—

*Not in Assortment

Cont'd.