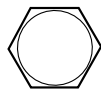


Inch

Pouces



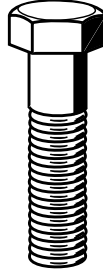
Hexagon Cap Screws

Boulons de précision hexagonaux

C1020
LOW CARBON
STEEL



HEAT TREATED
STRESS RELIEVED
ZINC PLATED



Length shown is under head to end in inches.

MINIMUM THREAD LENGTH
Up to 6" long: (2D + 1/4)
Twice diameter plus 1/4 inch.
Over 6" long: (2D + 1/2)
Twice diameter plus 1/2 inch.

COARSE
THREAD

UNIFIED STANDARD
CLASS 2A FIT

SAE
GRADE
2
ZINC PLATED

The standard grade for all general applications where extreme strength is not required.

Material Spec. ASTM A 307

MINIMUM TENSILE STRENGTH (PSI)
Up to 1/2" dia. inclusive - 69,000 PSI
Over 1/2" to 3/4" inclusive - 64,000 PSI
Over 3/4" to 1-1/2" inclusive 55,000 PSI

ASME/ANSI B18.2.1

COARSE THREAD (U.N.C.) (U.S.S.)

DIA.	1/4"	5/16"	3/8"	7/16"	1/2"	9/16"
THD.	20	18	16	14	13	12
LG. ▼	ORDER BY SPAENAUER NUMBERS LISTED BELOW					
3/8	B-41			UNIT PACKAGE 50		
1/2	325-168					
5/8						
3/4	325-144	325-162	325-169			
7/8						
1	325-146	*325-164	325-152	325-177	325-153	
1-1/4		325-166	325-145		325-030	
1-1/2	B-47Z	325-161	325-181	325-188	325-154	
1-3/4	325-182				325-178	
2	325-156	325-173	325-157	325-186	325-165	
2-1/4		325-163				
2-1/2	325-183	325-185	B-64Z	325-189	325-167	
2-3/4						
3	325-148	325-147	325-180		325-155	
3-1/4	325-172					
3-1/2		325-149				
4	S-71Z	325-187	325-184		325-158	
4-1/2						
5				UNIT PACKAGE 25		UNIT PKG. 20
6						
6-1/2						
7						
7-1/2						
8				PRICED SINGLY		

DIA.	5/8"	3/4"	7/8"	1"	1-1/8"	1-1/4"
THD.	11	10	9	8	7	7
LG. ▼	ORDER BY SPAENAUER NUMBERS LISTED BELOW					
3/4	UNIT PACKAGE 25		UNIT PACKAGE 20			
7/8						
1	325-174					
1-1/4	325-175					
1-1/2						
1-3/4						
2	325-190					
2-1/4						
2-1/2	325-150	325-170				
2-3/4	325-099					
3	325-179	325-171				
3-1/4			UNIT PKG. 15			
3-1/2		325-159				
4	325-151	325-160				
4-1/2						
5						
6						
6-1/2						
7						
7-1/2						
8						
9						
10						
11						
12				PRICED SINGLY		

*325-176 5/16"-24 UNF X1"

CATALOG 13

B